

SWAROVSKI ELEMENTS



innovations SPRING/SUMMER 2012

designers' choice SINCE 1895

innovations SPRING/SUMMER 2012



benefit FROM OUR EXCLUSIVE
INGREDIENT *branding program*

WWW.SWAROVSKI-ELEMENTS.COM/PARTNER

SWAROVSKI ELEMENTS



SWAROVSKI® is a registered trademark.

designers' choice SINCE 1895

INFORMATION ON CERTIFICATES AND COMPLIANCE OF SWAROVSKI ELEMENTS

MORE THAN 100 YEARS OF *innovation* AND *experience*

Swarovski has been dedicated to perfection in all aspects of crystal creativity since 1895. Today, Swarovski is an inspiration to the entire design world in terms of precision-cut crystal.

RESPECT AND *responsibility*

Swarovski products all reflect the company's corporate values of respect, integrity and social and environmental responsibility. SWAROVSKI ELEMENTS are synonymous with the spirit of innovation – not only from a design perspective but also with regard to certificates and compliance to laws governing health and safety.

OEKO-TEX CERTIFICATE

All jewelry and textile components from our SWAROVSKI ELEMENTS product assortment (all product groups with exception to product group 20: Knobs, Handles & Co.) conform to Class II (direct contact to skin) of the Oeko-Tex standard, an international safety standard for the textile industry with regard to specific health damaging substances.

EN71/3 AND ASTM F963-03 CERTIFICATE

SWAROVSKI ELEMENTS fulfill the EN71/3 and ASTM F963-03 norms with reference to the allowable lead solubility for children's toys.

PLATINUM FOILING AND M-FOILING FREE OF HAZARDOUS SUBSTANCES

The foilings used for SWAROVSKI ELEMENTS are compliant according to 16 CFR 1303 and do not exceed the lead limit for surface coatings.

ROHS COMPLIANCE

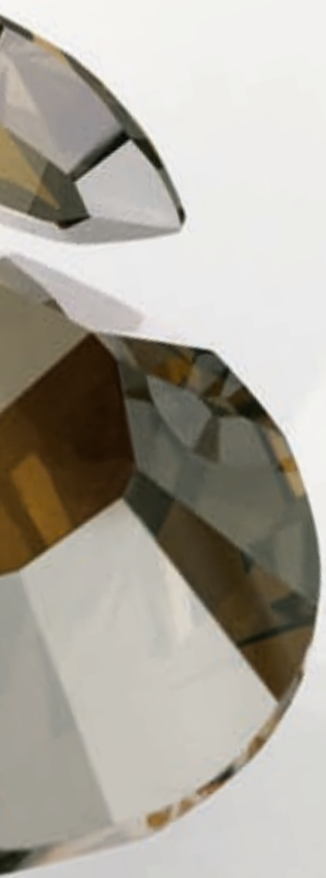
The RoHS Directive which is in effect since July 1, 2006 regulates the use of certain hazardous substances (e.g. lead, cadmium, mercury, ...) in connection with electrical and electronic equipment. Based on the exemption granted to the glass industry for bound lead in crystal glass, the majority of our crystal assortment* may be continued to be used in the area of electric and electronic devices.

REACH

The Registration, Evaluation and Authorization of Chemicals is a new EU regulation that came into force on June 1, 2007. Under this regulation, manufacturers or importers of chemicals must pass on information about chemicals that are contained in the products they provide. This information needs to be provided both to customers and to the European Chemicals Agency. Swarovski fulfils all the requirements of the REACH regulation. For further information regarding compliance and/or application recommendations please refer to our business website WWW.SWAROVSKI-ELEMENTS.COM/BUSINESS or to our Application Manual.

*At time of printing non RoHS-compliant colors are: Citrine, Dark Red Coral, Fireopal, Garnet, Hyacinth, Light Siam, Palace Green Opal, Siam and Sun





MADE WITH
SWAROVSKI
ELEMENTS

elements

- 8** DESIGNER EDITIONS
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”Love Story of the Heart“ by Manish Arora

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In 2009, Delhi-based, award winning designer Manish Arora created a memorable collection of crystalline Transfers. Now India’s best loved and most prolific design talent renews his partnership with SWAROVSKI ELEMENTS by creating a special collection of heart-shaped crystal pendants. Each individual piece is an expression of love’s different emotional state and is named accordingly. Manish Arora has worked creatively with SWAROVSKI ELEMENTS since the beginning of his international career. The partnership is symbolic of how Swarovski engages in mutually rewarding creative partnerships with the world’s best and brightest design spirits.

“The heart shape is very close to me because it is the universal symbol of love. I wanted to bring this symbol to life by creating a collection of crystal pendants and I hope people will wear them as a personal expression of the beauty and purity of this emotion,” Manish Arora

6260 Crazy 4 U Heart New!




DESIGNER EDITION

Size
17 mm
27 mm
37 mm

Color

- Crystal (001)
- Crystal AB (001 AB)
- Crystal Astral Pink (001 API)
- Crystal Golden Shadow (001 GSHA)
- Crystal Red Magma (001 REDM)
- Crystal Satin (001 SAT)
- Jet (280)

6261 Devoted 2 U Heart New!



DESIGNER EDITION

Size
17 mm
27 mm
36 mm

Color

- Crystal (001)
- Crystal AB (001 AB)
- Crystal Astral Pink (001 API)
- Crystal Golden Shadow (001 GSHA)
- Crystal Red Magma (001 REDM)
- Crystal Satin (001 SAT)
- Jet (280)

6262 Miss U Heart ^{New!}



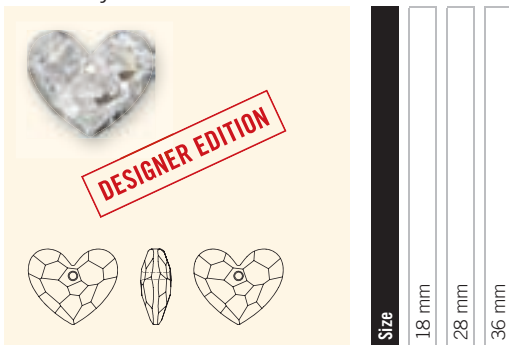
Color		17 mm	26 mm	34 mm
Crystal (001)		■	■	■
Crystal AB (001 AB)		■	■	■
Crystal Astral Pink (001 API)		■	■	■
Crystal Golden Shadow (001 GSHA)		■	■	■
Crystal Red Magma (001 REDM)		■	■	■
Crystal Satin (001 SAT)		■	■	■
Jet (280)		■	■	■

6263 Forever 1 Heart ^{New!}



Color		36 mm
Crystal (001)		■
Crystal AB (001 AB)		■
Crystal Satin (001 SAT)		■

6264 Truly in Love Heart ^{New!}



Color		18 mm	28 mm	36 mm
Crystal (001)		■	■	■
Crystal AB (001 AB)		■	■	■
Crystal Astral Pink (001 API)		■	■	■
Crystal Golden Shadow (001 GSHA)		■	■	■
Crystal Red Magma (001 REDM)		■	■	■
Crystal Satin (001 SAT)		■	■	■
Jet (280)		■	■	■

Michael Michalsky

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Now being one of Germany's most influential designers, Michael Michalsky completed his studies at the London College of Fashion and then went to Levis, where he soon became chief designer. In 1995 he was approached by Adidas to establish and promote cross-links between fashion, music and the Adidas brand. From this point onwards, Michalsky began cooperating with Missy Elliot, Stella McCartney and many more designers. He was the recipient of the coveted red-dot award and in 2006 fulfilled his dream by launching his own fashion label. The MICHALSKY label is high fashion that combines classic style with edgy street wear effects. His second line MICHALSKY JEANS is an authentic denim collection influenced by youth culture and music. Both fashion lines express the spirit: „Real Clothes for Real People” and feature discreet luxury with exclusive big city fair.

The Cooperation

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In his cooperation with Swarovski, Michael Michalsky has observed that the company's pursuit of innovative cuts, colors, shapes and application techniques "offers countless opportunities to designers". He said the collaboration with Swarovski was characterized by excellent customer service, outstanding expertise and an overwhelming commitment that ranged from those at the company headquarters right down to the individual representatives. When speaking of how he benefited from the creative cooperation, he commented: "Swarovski understands and supports designers' needs and wishes like no other supplier. Swarovski's employees fully comprehend the innovative and creative processes that designers deal with every day. This passion and knowledge is transformed into innovative products that are truly trend setting." Michalsky said when it comes to designing the surfaces of textiles "Swarovski is the absolute elite".



18 857



C	001VOL/243
E	S6/S6
S	~133x93
M	12 PCS 30%

18 858



C	001AB/280HEM
E	S5/S5
S	~128x138
M	8 PCS 30%

18 859



C	001BRSH
E	S6
S	~103x125
M	14 PCS 33%

18 860



C	280HEM/394/203
E	S6/S6/S6
S	~75x65
M	36 PCS 50%

18 861



C	207
E	S6
S	~129x86
M	14 PCS 30%

18 862



C	001
E	S3
S	~129x82
M	9 PCS 32%

18 863



C	246/220
E	S6/S6
S	~122x131
M	7 PCS 30%

18 864



C	327
E	S3
S	~97x96
M	10 PCS 40%

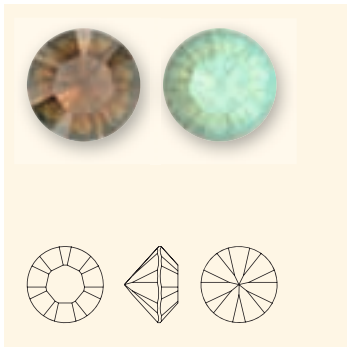
18 865



C	280HEM/001SINI/229/248
E	S6/S6/S6/S6
S	~133x76
M	16 PCS 30%

Round Stones

1028 XILION Chaton



Color

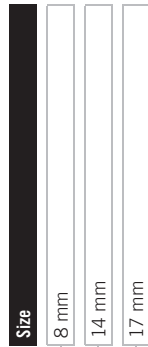
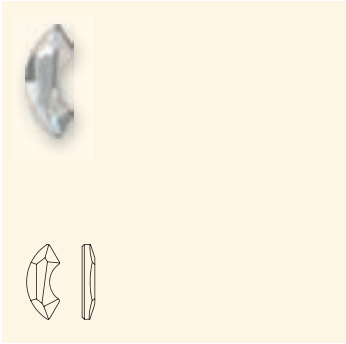
 Crystal Bronze Shade F (001 BRSH)

 Chrysolite Opal F (294)

Size	PP 9	PP 10	PP 11	PP 13	PP 14	PP 18	PP 21	PP 24	PP 31	PP 32	SS 19	SS 24	SS 29	SS 34	SS 39
Crystal Bronze Shade F (001 BRSH)	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Chrysolite Opal F (294)	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■

Flat Backs No Hotfix

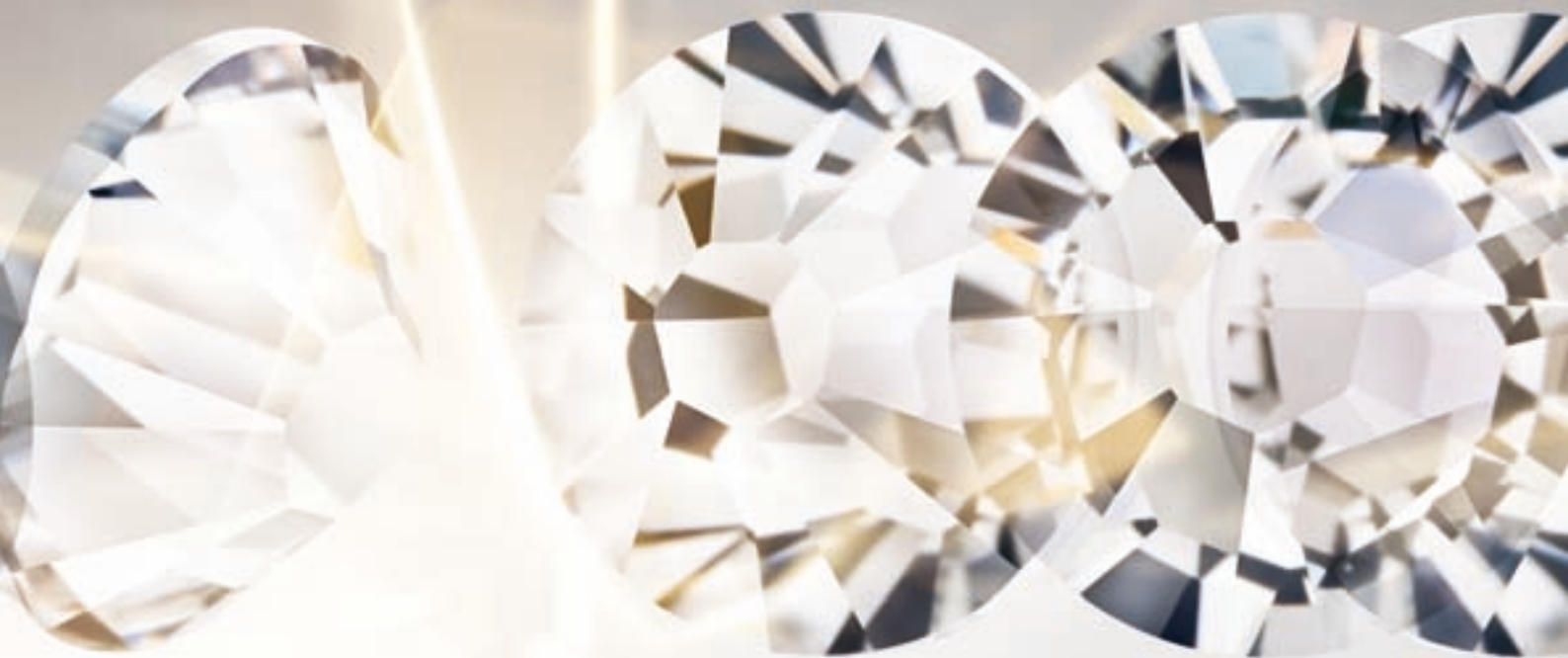
2037 Eclipse Flat Back New!



Color

Color	8 mm	14 mm	17 mm
Crystal F (001)	■	■	■
Crystal AB F (001 AB)	■	■	■
Crystal Bronze Shade F (001 BRSH)	■	■	■
Crystal Copper F (001 COP)	■	■	■
Crystal Golden Shadow F (001 GSHA)	■	■	■
Crystal Silver Shade F (001 SSHA)	■	■	■
Jet (280)	■	■	■
Jet Hematite (280 HEM)	■	■	■
Aquamarine F (202)	■	■	■
Black Diamond F (215)	■	■	■
Light Rose F (223)	■	■	■
Light Siam F (227)	■	■	■
Smoked Topaz F (220)	■	■	■





XILION ROSE ENHANCED *no hotfix*

SWAROVSKI ELEMENTS again has the leading edge when it comes to product innovations: The well known XILION Rose No Hotfix now comes in a unique upgraded version: XILION Rose Enhanced. The refined table size enhances the overall appearance of the Flat Back. You will benefit from the outstanding brilliance.

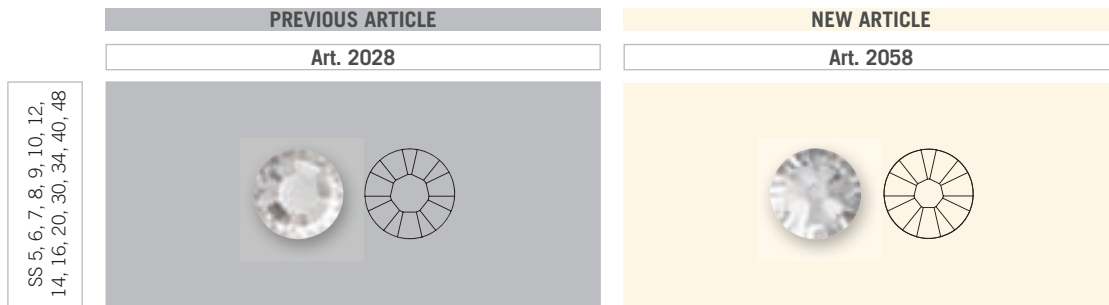
2058 XILION Rose Enhanced No Hotfix Article Explanation

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The revolutionary faceting of the XILION Rose with its power of light reflection and intensified luminosity has been unique on the market since 2004. The evolution is ongoing and Swarovski has improved this XILION cut resulting in a higher level of and more intensified brilliance.

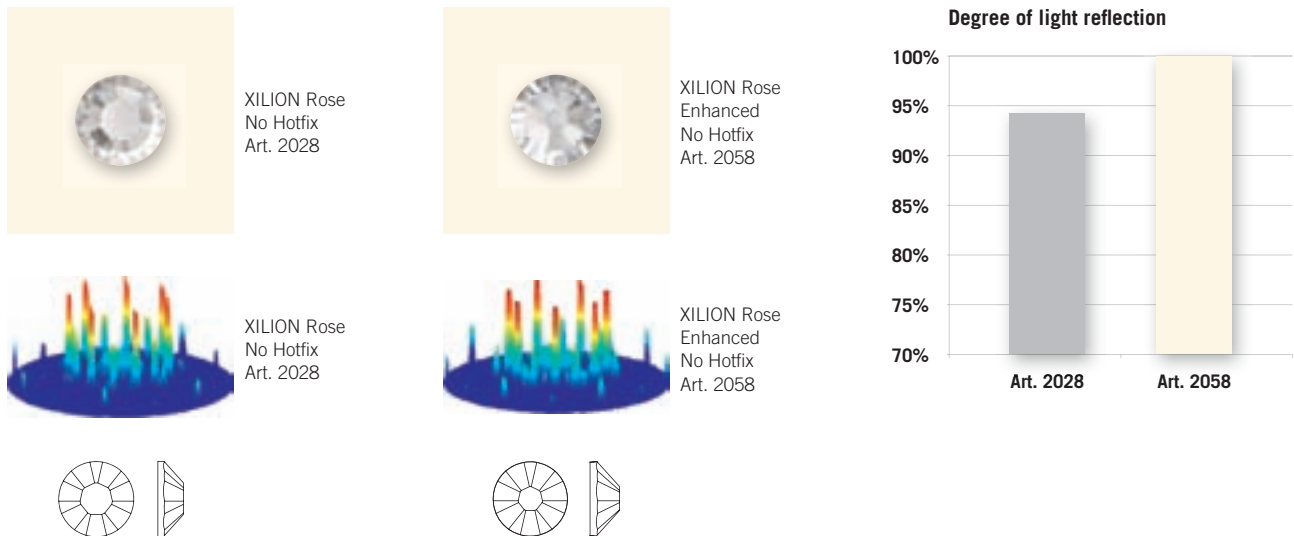
The introduction of this new complex XILION Rose Enhanced cut clearly differentiates Swarovski from the competitors and strengthens its trusted position as innovation leader. The XILION Rose Enhanced cut is a significant step in what has already been a very successful product evolution.

With this upgrade, the existing XILION Rose No Hotfix art. 2028 will be completely replaced by the new art. 2058 XILION Rose Enhanced No Hotfix. The new article is available in the same size range as the previous art. 2028 and in a harmonized extended color range.



Brilliance that you can see and measure

The brilliance and light reflection are superior to anything available on the market.



Flat Backs No Hotfix

Product Characteristics

Key advantages of the 2058 XILION Rose Enhanced No Hotfix

- Enhanced brilliance through improved table size on the existing XILION cut
- More intense colors through new geometry
- Same luminosity as a multi-layered cut

Important ongoing features

- Copyright protected
- Familiar premium packaging
- Same applicability as with art. 2028 No Hotfix
- Same price level as art. 2028 No Hotfix

Guaranteed distinctive features

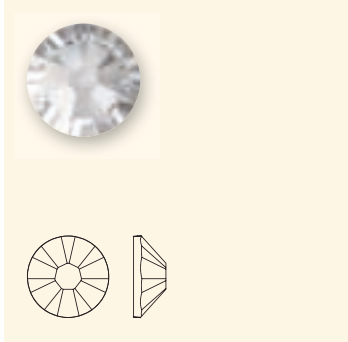
- Perfect geometry and highest precision cut result in harmonious and brilliant designs
- Comprehensive variety of colors and effects (over 80 colors and effects)
- Extensive size assortment
- Bi-annual launch of colors and effects in line with the latest fashion trends
- Lowest rejection rates in the industry
- Due to its timeless cut and shape, the XILION Rose Enhanced No Hotfix can be used in all segments

Launch and Transition Period

Please note that during a transition period until end of 2011, we will deliver both versions (previous art. 2028 and new art. 2058) according to their availability.

Flat Backs No Hotfix

2058 XILION Rose Enhanced ^{New!}



Size	SS 5	SS 6	SS 7	SS 8	SS 9	SS 10	SS 12	SS 14	SS 16	SS 20	SS 30	SS 34	SS 40	SS 48
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Color

Crystal F (001)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Crystal AB F (001 AB)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Crystal Bronze Shade F (001 BRSH)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Crystal Copper F (001 COP)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Crystal Cosmojet F (001 COS)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Crystal Dorado F (001 DOR)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Crystal Golden Shadow F (001 GSHA)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Crystal Meridian Blue F (001 MBL)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Crystal Metallic Blue F (001 METBL)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Crystal Metallic Light Gold F (001 MLGLD)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Crystal Moonlight F (001 MOL)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Crystal Red Magma F (001 REDM)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Crystal Sage F (001 SAG)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Crystal Silver Night F (001 SINI)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Crystal Silver Shade F (001 SSHA)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Crystal Tabac F (001 TAB)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Crystal Volcano F (001 VOL)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Jet (280)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Jet F (280)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Jet Hematite (280 HEM)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Jet Hematite F (280 HEM)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Jet Nut F (280 NUT)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Air Blue Opal F (285)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Amethyst F (204)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Aquamarine F (202)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Aquamarine AB F (202 AB)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Black Diamond F (215)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Blue Zircon F (229)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Burgundy F (515)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Capri Blue F (243)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Caribbean Blue Opal F (394)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Chrysolite F (238)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Chrysolite Opal F (294)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Citrine F (249)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Cobalt F (369)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Cyclamen Opal F (398)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Dark Indigo F (288)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Dark Siam F (308)	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Emerald F (205)	■	■	■	■	■	■	■	■	■	■	■	■	■	■

Flat Backs No Hotfix

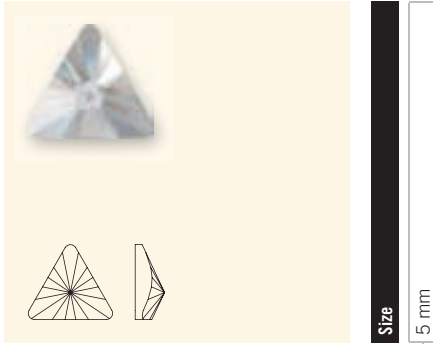
2058		Size	SS 5	SS 6	SS 7	SS 8	SS 9	SS 10	SS 12	SS 14	SS 16	SS 20	SS 30	SS 34	SS 40	SS 48
Color																
Erinite F (360)			■		■			■		■		■	■	■		
Fern Green F (291)			■		■			■		■		■	■	■		
Fireopal F (237)									■		■	■	■	■		
Fuchsia F (502)			■	■	■			■	■		■	■	■	■		
Greige F (284)			■		■			■		■		■	■	■		
Hyacinth F (236)			■	■	■			■	■		■	■	■	■		
Indian Pink F (289)			■		■			■		■		■	■	■		
Indian Siam F (327)			■		■			■		■		■	■			
Jonquil F (213)			■		■			■	■		■	■	■	■		
Jonquil AB F (213 AB)			■		■			■		■		■	■	■		
Khaki F (550)			■		■			■		■		■	■	■		
Light Amethyst F (212)			■	■	■			■	■		■	■	■	■		
Light Colorado Topaz F (246)			■	■	■	■		■	■	■		■	■	■	■	
Light Grey Opal F (383)			■		■			■		■		■	■	■		
Light Peach F (362)			■		■			■		■		■	■	■		
Light Rose F (223)			■	■	■	■		■	■		■	■	■	■	■	
Light Rose AB F (223 AB)			■		■			■		■		■	■	■		
Light Sapphire F (211)			■	■	■			■	■		■	■	■	■		
Light Siam F (227)			■	■	■	■		■	■	■		■	■	■	■	
Light Siam AB F (227 AB)			■		■			■		■		■	■	■		
Light Topaz F (226)			■		■			■		■		■	■	■		
Mocca F (286)			■		■			■		■		■	■	■		
Montana F (207)			■	■	■			■	■		■	■	■	■		
Olivine F (228)			■	■	■			■	■		■	■	■	■		
Pacific Opal F (390)			■		■			■		■		■	■	■		
Padparadscha F (542)			■		■			■		■		■	■	■		
Palace Green Opal F (393)			■		■			■		■		■	■	■		
Peridot F (214)			■	■	■			■	■		■	■	■	■		
Peridot AB F (214 AB)			■		■			■		■		■	■	■		
Provence Lavender F (283)			■		■			■		■		■	■	■		
Purple Velvet F (277)			■		■			■		■		■	■	■		
Rose F (209)			■	■	■	■		■	■		■	■	■	■	■	
Rose AB F (209 AB)			■		■			■		■		■	■	■		
Ruby F (501)			■	■	■			■	■		■	■	■	■		
Sand Opal F (287)								■		■		■	■	■		
Sapphire F (206)			■	■	■			■	■		■	■	■	■		
Sapphire AB F (206 AB)			■		■			■		■		■	■	■		
Siam F (208)			■	■	■			■	■		■	■	■	■		
Silk F (391)			■		■			■		■		■	■	■		
Smoked Topaz F (220)			■	■	■			■	■		■	■	■	■		

Flat Backs No Hotfix

2058		Size	SS 5	SS 6	SS 7	SS 8	SS 9	SS 10	SS 12	SS 14	SS 16	SS 20	SS 30	SS 34	SS 40	SS 48
Color	Sun F (248)		■	■	■		■	■	■		■	■	■	■		
Sunflower F (292)		■		■		■		■	■		■	■	■	■		
Tanzanite F (539)		■	■	■		■	■	■			■	■	■	■		
Topaz F (203)		■	■	■		■	■	■			■	■	■	■		
Topaz AB F (203 AB)		■		■		■		■	■		■	■	■	■		
Vintage Rose F (319)		■		■		■		■	■		■	■	■	■		
White Opal F (234)		■		■		■		■	■		■	■	■	■		

Flat Backs No Hotfix

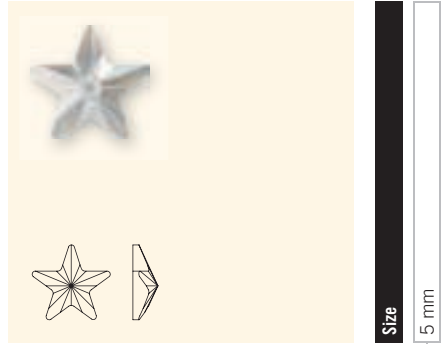
2716 Rivoli Triangle Flat Back ^{New!}



Size
5 mm

- Color**
- Crystal F (001)
 - Crystal AB F (001 AB)
 - Jet (280)
 - Jet Hematite (280 HEM)

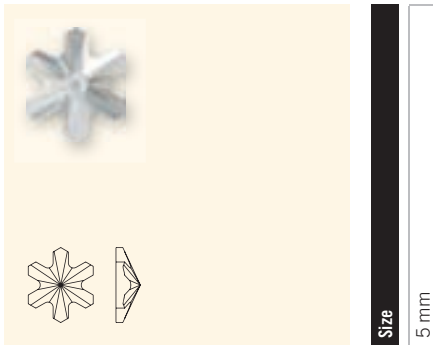
2816 Rivoli Star Flat Back ^{New!}



Size
5 mm

- Color**
- Crystal F (001)
 - Crystal AB F (001 AB)
 - Jet (280)
 - Jet Hematite (280 HEM)

2826 Rivoli Snowflake Flat Back ^{New!}




Size
5 mm

- Color**
- Crystal F (001)
 - Crystal AB F (001 AB)
 - Jet (280)
 - Jet Hematite (280 HEM)

Flat Backs Hotfix

2028 XILION Rose

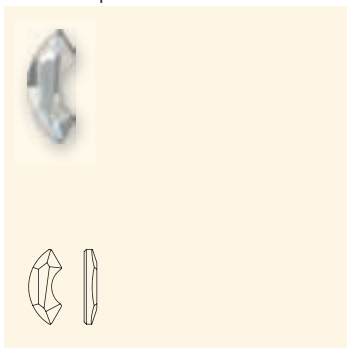


Color	SS 6	SS 8	SS 10	SS 12	SS 16	SS 20	SS 34
Crystal Bronze Shade M HF (001 BRSH)	■	■	■	■	■	■	■
Chrysolite Opal M HF (294)	■	■	■	■	■	■	■

2037 Eclipse Flat Back Hotfix



2037 Eclipse Flat Back New!



Color	8 mm	14 mm	17 mm
Crystal M HF (001)	■	■	■
Crystal AB M HF (001 AB)	■	■	■
Crystal Bronze Shade M HF (001 BRSH)	■	■	■
Crystal Copper M HF (001 COP)	■	■	■
Crystal Golden Shadow M HF (001 GSHA)	■	■	■
Crystal Silver Shade M HF (001 SSHA)	■	■	■
Jet M HF (280)	■	■	■
Jet Hematite M HF (280 HEM)	■	■	■
Aquamarine M HF (202)	■	■	■
Black Diamond M HF (215)	■	■	■
Light Rose M HF (223)	■	■	■
Light Siam M HF (227)	■	■	■
Smoked Topaz M HF (220)	■	■	■

Flat Backs Hotfix

Advice on Application

The 2037 Eclipse Flat Back Hotfix can be easily applied by using a standard heat press. The following parameters should give you an overview of the possibilities of applying this product onto different fabrics. In order to ensure the right conditions and to establish the best choice of application aids, we strongly recommend carrying out tests with the actual fabrics.

Recommended application side



	Temperature and approx. time (in seconds)					
	120°C	130°C	140°C	150°C	160°C	170°C
	250°F	265°F	285°F	300°F	320°F	340°F
Test fabric	25	23	19	16	12	9
Silk, batist, cotton jersey, thin linen, etc.	27	24	20	16	12	8
Denim, cord, loden, knitwears, etc.	25	23	21	18	15	12
Viscose, satin, chiffon, organza, taffeta, etc.	18	16	14	11	8	5
Lycra, neoprene, etc.	38	32	26	20	15	10
Fake fur, imitation leather, fleece, velours, etc.	55	46	40	34	28	22

Pressure: middle
Ironing aids: Teflon®, ironing cloth, silicone foam

Alternative application side



	Temperature and approx. time (in seconds)					
	120°C	130°C	140°C	150°C	160°C	170°C
	250°F	265°F	285°F	300°F	320°F	340°F
Test fabric	55	46	40	34	28	22
Silk, batist, cotton jersey, thin linen, etc.	50	42	36	30	24	18
Denim, cord, loden, knitwears, etc.	60	50	40	35	30	25
Viscose, satin, chiffon, organza, taffeta, etc.	52	44	38	32	26	20
Lycra, neoprene, etc.	58	50	42	36	30	22
Fake fur, imitation leather, fleece, velours, etc.	62	52	45	38	30	22

Pressure: middle
Ironing aids: Teflon®, ironing cloth, silicone foam

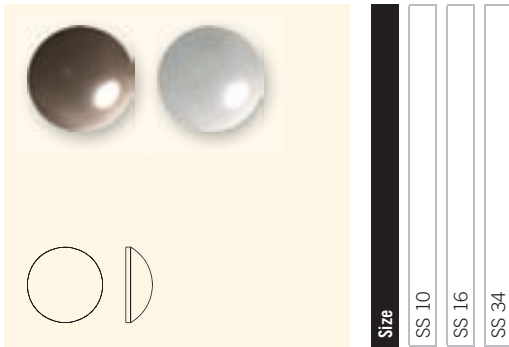
Please refer to the Application Manual and our business website, WWW.SWAROVSKI-ELEMENTS.COM/BUSINESS, for detailed information on the application.

Care Instructions



GENERAL RECOMMENDATIONS	Turn inside out, choose a gentle wash cycle and use a mild laundry detergent.	Do not use chlorine bleach!	Do not tumble dry!	Iron inside out using a silk/polyester/viscose setting	The textile can be gently dry-cleaned using perchlorethylene. Turn inside out.	The textile can be gently dry-cleaned using hydrocarbon. Turn inside out.	The textile will withstand gentle professional wet-cleaning. Turn inside out.
	To protect the crystals as much as possible, the use of a soft wash bag is recommended.			Ironing the textile inside out with the use of a pressing cloth is recommended.	To protect the crystals as much as possible, the use of a soft wash bag is recommended.	To protect the crystals as much as possible, the use of a soft wash bag is recommended.	To protect the crystals as much as possible, the use of a soft wash bag is recommended.
ART. 2037 M HF	✓	✓	✓	✓	✓	✓	✓

Flat Backs Hotfix

2080/4 Cabochon

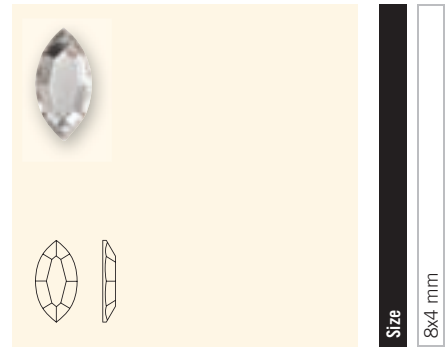


Color

-  Crystal Deep Brown Pearl M HF (001 414) New!
-  Crystal Light Grey Pearl M HF (001 616) New!

Size	SS 10	SS 16	SS 34
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2200 Navette Flat Back



Color




-  Crystal Copper M HF (001 COP) New!
-  Crystal Golden Shadow M HF (001 GSHA) New!
-  Crystal Silver Shade M HF (001 SSHA) New!

Size	8x4 mm
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2300 Drop Flat Back

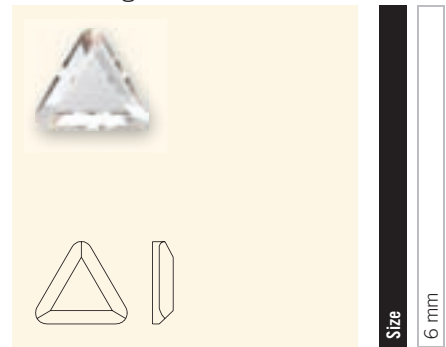


Color

-  Crystal Copper M HF (001 COP) New!
-  Crystal Golden Shadow M HF (001 GSHA) New!
-  Crystal Silver Shade M HF (001 SSHA) New!

Size	8x4,8 mm
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2711 Triangle Flat Back



Color

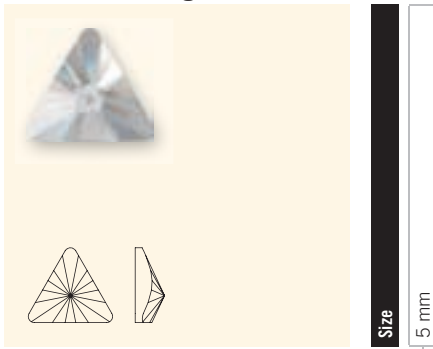
-  Crystal Copper M HF (001 COP) New!
-  Crystal Golden Shadow M HF (001 GSHA) New!
-  Crystal Silver Shade M HF (001 SSHA) New!

Size	6 mm
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Rivoli Flat Backs Hotfix

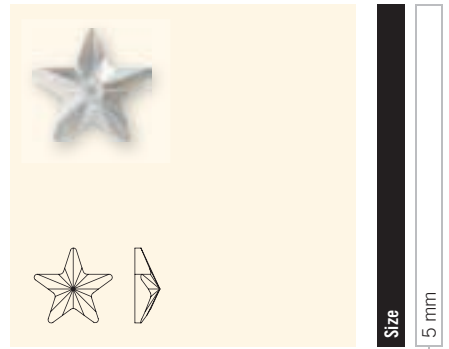


2716 Rivoli Triangle Flat Back New!



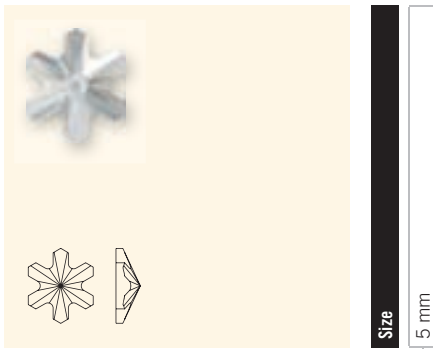
- Color**
- Crystal M HF (001)
 - Crystal AB M HF (001 AB)
 - Jet M HF (280)
 - Jet Hematite M HF (280 HEM)

2816 Rivoli Star Flat Back New!



- Color**
- Crystal M HF (001)
 - Crystal AB M HF (001 AB)
 - Jet M HF (280)
 - Jet Hematite M HF (280 HEM)

2826 Rivoli Snowflake Flat Back New!



- Color**
- Crystal M HF (001)
 - Crystal AB M HF (001 AB)
 - Jet M HF (280)
 - Jet Hematite M HF (280 HEM)

Flat Backs Hotfix

Advice on Application

Heat press

2716 Rivoli Triangle Flat Back Hotfix, 2816 Rivoli Star Flat Back Hotfix and 2826 Rivoli Snowflake Flat Back Hotfix can be applied by using a standard heat press.

The following parameters should give you an overview about the possibilities of applying this product onto different fabrics. In order to ensure the right conditions and to establish the best choice of application aids, we strongly recommend carrying out tests with the actual fabrics.

Recommended application side



	Temperature and approx. time (in seconds)					
	120°C 250°F	130°C 265°F	140°C 285°F	150°C 300°F	160°C 320°F	170°C 340°F
Test fabric	25	23	19	16	12	9
Silk, batist, cotton jersey, thin linen, etc.	27	24	20	16	12	8
Denim, cord, loden, knitwears, etc.	25	23	21	18	15	12
Viscose, satin, chiffon, organza, taffeta, etc.	18	16	14	11	8	5
Lycra, neoprene, etc.	38	32	26	20	15	10
Fake fur, imitation leather, fleece, velours, etc.	55	46	40	34	28	22

Pressure: middle
Ironing aids: Teflon®, ironing cloth, silicone foam

Ultrasonic device

These articles can also be applied by using an ultrasonic device (adapter size: art. 2028 SS 34). The frequency of the ultrasonic device must be set according to the manufacturer's instructions. Optimal application time should be determined by carrying out tests beforehand.


Please refer to the Application Manual and our business website, WWW.SWAROVSKI-ELEMENTS.COM/BUSINESS, for detailed information on the application.

Care Instructions

General Recommendations	Turn inside out, choose a gentle wash cycle and use a mild laundry detergent.	Do not use chlorine bleach!	Turn inside out and dry at reduced temperature	Iron inside out using a silk/polyester/viscose setting	The textile can be gently dry-cleaned using perchlorethylene. Turn inside out.	The textile can be gently dry-cleaned using hydrocarbon. Turn inside out.	The textile will withstand gentle professional wet-cleaning. Turn inside out.
	To protect the crystals as much as possible, the use of a soft wash bag is recommended.			Ironing inside out with the use of a pressing cloth is recommended.	To protect the crystals as much as possible, the use of a soft wash bag is recommended.	To protect the crystals as much as possible, the use of a soft wash bag is recommended.	To protect the crystals as much as possible, the use of a soft wash bag is recommended.
ART. 2716 M HF	✓	✓	✓	✓	✓	✓	✓
ART. 2816 M HF	✓	✓	✓	✓	✓	✓	✓
ART. 2826 M HF	✓	✓	✓	✓	✓	✓	✓

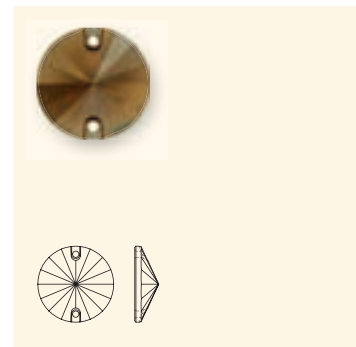
Sew-on Stones

3128 XILION Lochrose



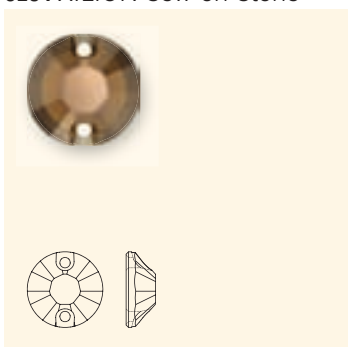
Color	Size
Crystal Bronze Shade F (001 BRSH)	3 mm
	4 mm
Chrysolite Opal F (294)	5 mm

3200 Rivoli Sew-on Stone



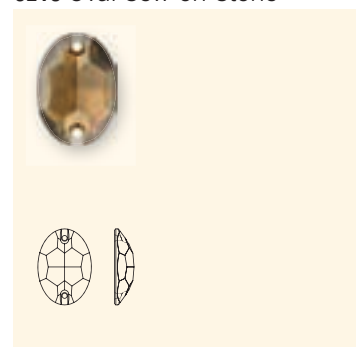
Color	Size
Crystal Bronze Shade F (001 BRSH)	10 mm
	12 mm
	14 mm

3204 XILION Sew-on Stone



Color	Size
Crystal Bronze Shade F (001 BRSH)	8 mm
	10 mm
	12 mm

3210 Oval Sew-on Stone



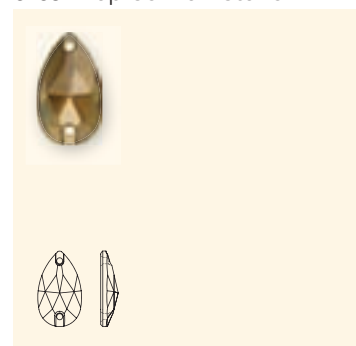
Color	Size
Crystal Bronze Shade F (001 BRSH)	10x7 mm

3223 Navette Sew-on Stone



Color	Size
Crystal Bronze Shade F (001 BRSH)	12x6 mm
	18x9 mm

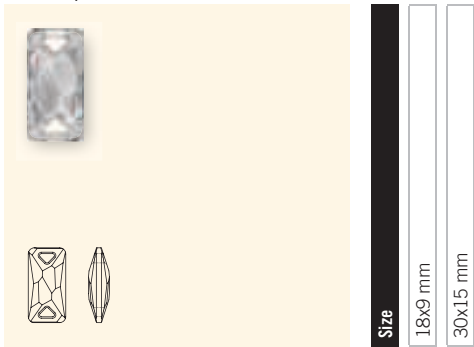
3230 Drop Sew-on Stone



Color	Size
Crystal Bronze Shade F (001 BRSH)	12x7 mm

Sew-on Stones

3251 Space Cut Sew-on Stone New!



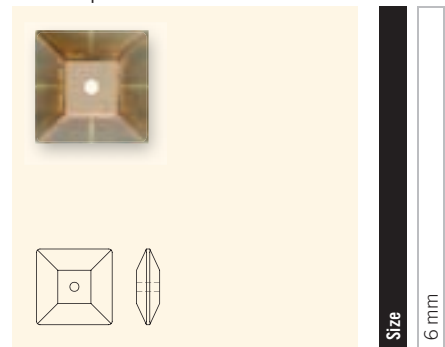
Size
18x9 mm
30x15 mm

Color

- Crystal (001)
- Crystal F (001)
- Crystal Bronze Shade (001 BRSH)
- Crystal Copper (001 COP)
- Crystal Golden Shadow (001 GSHA)
- Crystal Moonlight (001 MOL)
- Crystal Red Magma (001 REDM)
- Crystal Silver Shade (001 SSHA)
- Jet (280)

- Aquamarine (202)
- Black Diamond (215)
- Light Amethyst (212)
- Smoked Topaz (220)

3400 Square Lochrose

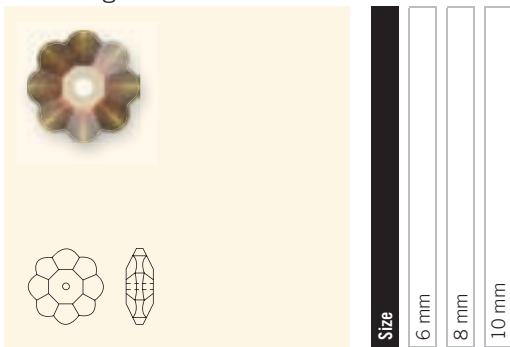


Size
6 mm

Color

- Crystal Bronze Shade F (001 BRSH) New!

3700 Marguerite Lochrose



Size
6 mm
8 mm
10 mm

Color

- Crystal Bronze Shade F (001 BRSH) New!

Fancy Stones & Settings

Settings for Fancy Stones

<<<

1	2	3	S		1	2	3	S		1	2	3	S	
				4120 6x4, 8x6, <u>14x10</u> , <u>18x13</u> , <u>25x18</u> mm				*	4500 3x2, 6x2, 10x3 mm					4737 14, 20, 30 mm
				4127 <u>30x22</u> , <u>39x28</u> mm					4501 4x2, 5x2, 5x2.5, <u>7x3</u> , 10x5 mm					4739 <u>14x11</u> , <u>20x16</u> mm
				4128 6x4, 8x6, 10x8, <u>14x10</u> mm					4502 3x1 mm				*	4744 6, 10 mm
				4137 15x11, 22x16, 33x24 mm					4527 <u>8x6</u> , <u>14x10</u> , <u>18x13</u> mm				*	4745 5, 10 mm
				4139 14, 20, 30 mm					4547 <u>15x5</u> , <u>21x7</u> , <u>24x8</u> , <u>30x10</u> mm					4756 <u>19x11.5</u> , <u>27x16</u> , <u>39x23.5</u> mm
				4161 <u>15x5</u> , <u>21x7</u> , <u>27x9</u> mm				*	4565 14x10, 18x13 mm					4757 <u>14x8.5</u> , <u>19x11.5</u> mm
				4196 <u>23x20</u> , <u>30x26</u> mm					4581 <u>24x16</u> mm					4759 <u>28x24</u> , <u>38x33</u> mm
				4200 11x3, 15x4, <u>35x9.5</u> , <u>48x13</u> mm					4582 <u>24x16</u> mm					4760 <u>14x8</u> , <u>18x10.5</u> , <u>22x12.5</u> mm
				4227 <u>32x17</u> mm					4583 <u>24x16</u> mm					4766 <u>28x15.5</u> , <u>38x21</u> mm
			*	4228 4x2, 5x2.5, 6x3, 8x4, 10x5, 15x7 mm					4584 <u>24x16</u> mm					4767 <u>18x10</u> , <u>23x13</u> mm
				4320 6x4, 8x6, 10x7, <u>14x10</u> , <u>18x13</u> mm				*	4600 6x4, 8x6, 10x8, 12x10 mm					4787 19x13, 27x19 mm
				4327 <u>30x20</u> , <u>40x27</u> mm					4610 <u>14x10</u> , <u>18x13</u> , <u>20x15</u> mm					4790 <u>18x7.5</u> , <u>23x10</u> , <u>32x13.5</u> mm
			*	4328 6x3.6, 8x4.8, 10x6, 13x7.8 mm					4627 <u>27x18.5</u> , <u>37x25.5</u> mm				*	4800 5.5x5, 6.6x6, 8.8x8, 11x10, 15.4x14 mm
				4335 3.5 mm					4675 23 mm					4827 28 mm
			*	4370 11x10, 15.5x14, 20x18 mm					4704 5 mm				*	4831 5.5x5, 8.8x8, 11x10 mm
				4428 2, 3, 4, 5, <u>6</u> , 8 mm					4717 <u>15.5</u> , <u>21.5</u> mm					4835 3.5 mm
				4437 14, 20, 30 mm					4719 <u>19x9</u> , <u>26x12</u> mm					4841 4, 6, 8 mm
				4439 14, 20, 30 mm				*	4722 4, 6, 8, 10 mm					4842 4, 6 mm
				4447 <u>6</u> , <u>8</u> , <u>10</u> , <u>12</u> mm					4727 23 mm					4854 6, 8, 10 mm
				4461 8, <u>12</u> , <u>16</u> mm					4735 3.5 mm					4869 4, 6, 8, 10, 12, 14 mm
				4470 <u>10</u> , <u>12</u> , 18 mm					4736 14, 20, 30 mm					

* More settings planned for these shapes

— ... Setting available

— ... New setting available

1 Top View 2 Side View 3 Back View S Setting

Fancy Stones & Settings

Product Details

<<<

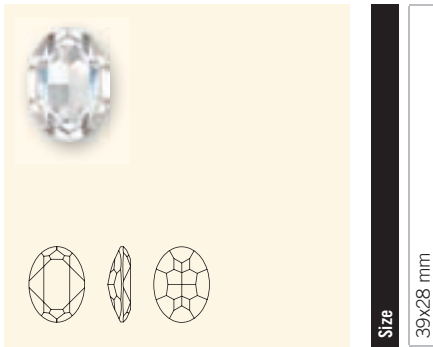
Article Size	Packing Unit = Minimum Order Quantity in Pieces	Average Net Weight in Gram per Packing Unit Crystal (001)	Average Gross Weight in Gram per Packing Unit Crystal (001)
4127			
39x28 mm	12	226.8	246.4
4127/S			
39x28 mm	12		64.4
4196			
23x20 mm	16	113.2	141.2
30x26 mm	12	192.1	215.2
4196/S			
23x20 mm	16		41.8
30x26 mm	12		49.1
4200			
35x9.5 mm	16	41.9	63.8
48x13 mm	6	38.3	70.8
4200/S			
35x9.5 mm	16		34.1
48x13 mm	6		23.6
4327			
40x27 mm	12	201.6	226.3
4327/S			
40x27 mm	12		63.7
4610			
20x15 mm	24	105.7	123
4610/S			
20x15 mm	24		51.0
4675			
23 mm	24	175.4	220.5
4675/S			
23 mm	24		73.8
4704			
5 mm	720	69.8	79.2
4704/S			
5 mm	720		75.7
4717			
15.5 mm	72	139.9	148.3
21.5 mm	32	152.8	161.8
4717/S			
15.5 mm	72		86.0
21.5 mm	32		54.0
4719			
19x9 mm	72	42.0	126.9
26x12 mm	40	162.5	173.9
4719/S			
19x9 mm	72		57.0
26x12 mm	40		87.0
4739			
14x11 mm	144	143.7	170.4
20x16 mm	72	200.7	229.8
4739/S			
14x11 mm	144		117.5
20x16 mm	72		112.3

Fancy Stones & Settings

Article Size	Packing Unit = Minimum Order Quantity in Pieces	Average Net Weight in Gram per Packing Unit Crystal (001)	Average Gross Weight in Gram per Packing Unit Crystal (001)
4756			
19x11.5 mm	96	122.8	171.3
27x16 mm	40	152.0	194.0
39x23.5 mm	24	264.0	299.2
4756/S			
19x11.5 mm	96		84.3
27x16 mm	40		66.1
39x23.5 mm	24		72.3
4757			
14x8.5 mm	96	82.6	104.8
19x11.5 mm	96	182.4	211.6
4757/S			
14x8.5 mm	96		64.2
19x11.5 mm	96		125.6
4759			
28x24 mm	20	122.5	148.7
38x33 mm	12	183.6	208.6
4759/S			
28x24 mm	20		46.1
38x33 mm	12		47.9
4766			
28x15.5 mm	36	158.4	191.1
38x21 mm	18	183.6	219.6
4766/S			
28x15.5 mm	36		63.5
38x21 mm	18		52.8
4767			
18x10 mm	96	163.2	184.5
23x13 mm	36	118.8	152.5
4767/S			
18x10 mm	96		115.1
23x13 mm	36		67.4

Fancy Stones & Settings

4127



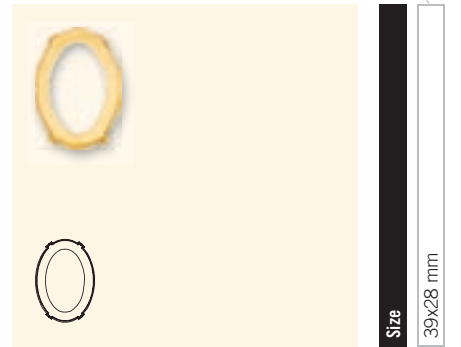
Size
39x28 mm

Color

- Crystal F (001)
- Jet (280)
- Jet Hematite (280 HEM)
- Jet Metallic Silver (280 METSI)
- Jet Nut (280 NUT)

- Aquamarine F (202)
- Chrysolite F (238)
- Light Colorado Topaz F (246)
- Montana F (207)
- White Opal F (234)

4127/S



Size
39x28 mm

Ring/Hole, Back Configuration

- 00 C = No ring/hole, closed
- H2 O = 4 holes/2 each side, open



4128 XILION Oval



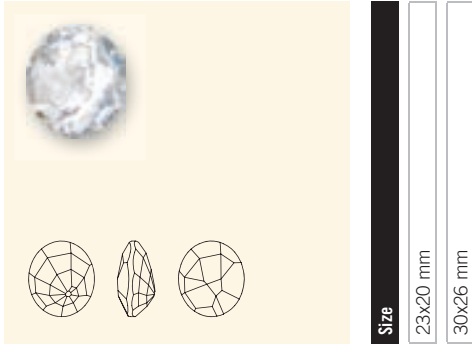
Size
6x4 mm
8x6 mm
10x8 mm
14x10 mm

Color

- Crystal Bronze Shade F (001 BRSH) New!
- Chrysolite Opal F (294) New!

Fancy Stones & Settings

4196 Nautilus Fancy Stone



Size

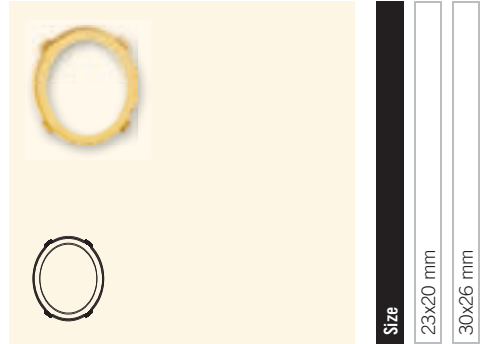
23x20 mm

30x26 mm

Color

<input type="checkbox"/>	Crystal F (001)	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Jet (280)	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Jet Nut (280 NUT)	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Light Amethyst F (212)	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Montana F (207)	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Light Azure F (361)	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Chrysolite F (238)	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Silk F (391)	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Light Colorado Topaz F (246)	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Black Diamond F (215)	<input type="checkbox"/>	<input type="checkbox"/>

4196/S



Size

23x20 mm

30x26 mm

Ring/Hole, Back Configuration

<input type="checkbox"/>	00 C = No ring/hole, closed	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	H2 O = 4 holes/2 each side, open	<input type="checkbox"/>	<input type="checkbox"/>

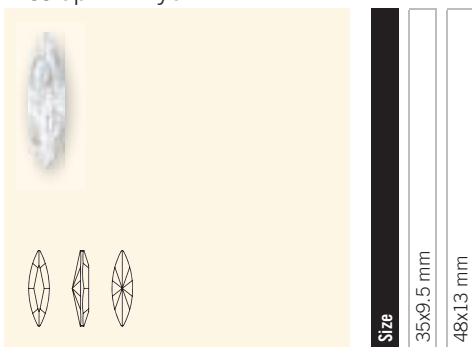


00 C



H2 O

4200 Sphinx Eye



Size

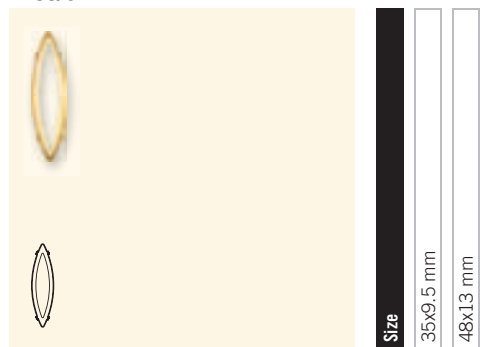
35x9.5 mm

48x13 mm

Color

<input type="checkbox"/>	Crystal F (001)	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Crystal AB F (001 AB)	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Crystal Golden Shadow F (001 GSHA)	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Crystal Red Magma F (001 REDM)	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Crystal Silver Shade F (001 SSHA)	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Jet (280)	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Jet Hematite (280 HEM)	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	White Opal (234)	<input type="checkbox"/>	<input type="checkbox"/>

4200/S



Size

35x9.5 mm

48x13 mm

Ring/Hole, Back Configuration

<input type="checkbox"/>	00 C = No ring/hole, closed	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	H2 O = 4 holes/2 each side, open	<input type="checkbox"/>	<input type="checkbox"/>



00 C



H2 O

Fancy Stones & Settings

4228



Size 4x2 mm

4228 XILION Navette



Size 6x3, 8x4, 10x5, 15x7 mm

4228

Color	Size
Crystal Bronze Shade F (001 BRSH)	4x2 mm 6x3 mm 8x4 mm 10x5 mm 15x7 mm
Chrysolite Opal F (294)	

New!

4320



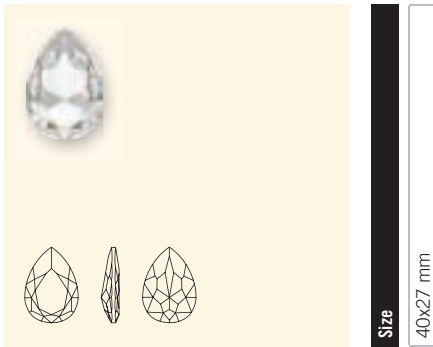
Color

Color	Size
Crystal Bronze Shade F (001 BRSH)	6x4 mm 8x6 mm 14x10 mm 18x13 mm
Chrysolite Opal F (294)	

New!

Fancy Stones & Settings

4327

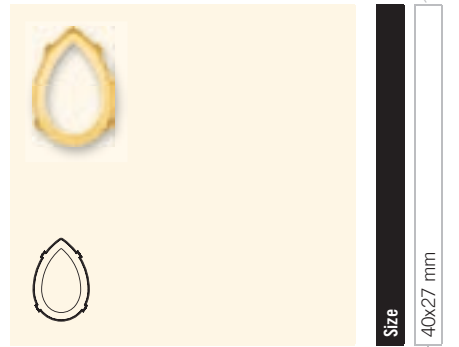


Size
40x27 mm

Color

- Crystal F (001)
- Jet (280)
- Jet Hematite (280 HEM)
- Jet Metallic Silver (280 METSI)
- Jet Nut (280 NUT)
- Aquamarine F (202)
- Chrysolite F (238)
- Light Colorado Topaz F (246)
- Montana F (207)
- White Opal F (234)

4327/S



Size
40x27 mm

Ring/Hole, Back Configuration

- 00 C = No ring/hole, closed
- H2 O = 4 holes/2 each side, open



4328 XILION Pear



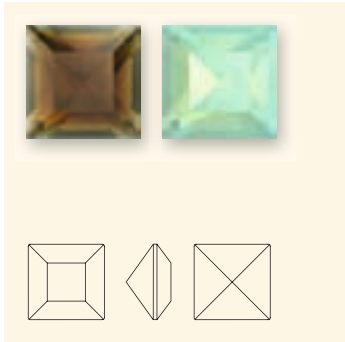
Size
6x3.6 mm
8x4.8 mm
10x6 mm
13x7.8 mm

Color

- Crystal Bronze Shade F (001 BRSH) New!
- Chrysolite Opal F (294) New!

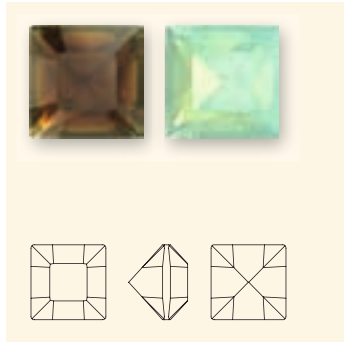
Fancy Stones & Settings

4428



Size 2 mm

4428 XILION Square



Size 3, 4 mm

4428 XILION Square



Size 5, 6, 8 mm

4428		Size
		2 mm
		3 mm
		4 mm
		5 mm
		6 mm
		8 mm
Color		
Crystal Bronze Shade F (001 BRSH)	New!	■
Chrysolite Opal F (294)	New!	■

4470

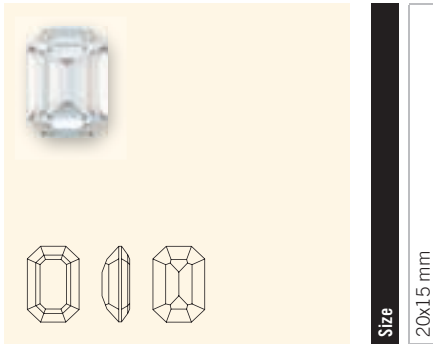


Color

Color	Size
Crystal Bronze Shade F (001 BRSH)	10 mm
	12 mm
Chrysolite Opal F (294)	10 mm
	12 mm

Fancy Stones & Settings

4610

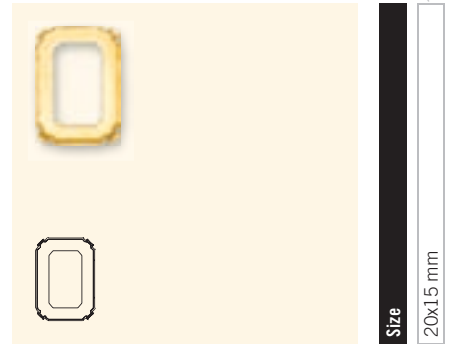


Color

- Crystal F (001)
- Crystal Golden Shadow F (001 GSHA)
- Crystal Silver Shade F (001 SSHA)
- Jet (280)

Size
20x15 mm

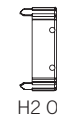
4610/S ^{New!}



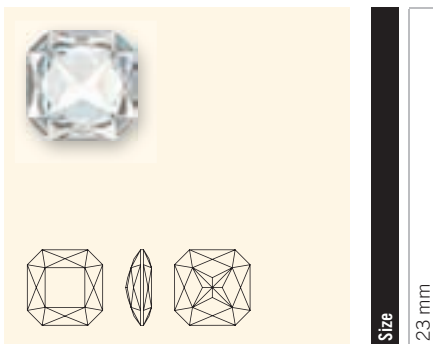
Ring/Hole, Back Configuration

- 00 C = No ring/hole, closed
- H2 O = 4 holes/2 each side, open

Size
20x15 mm



4675

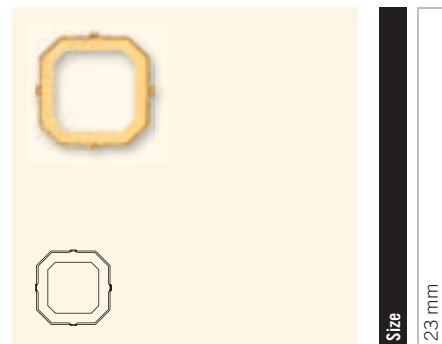


Color

- Crystal F (001)
- Crystal AB F (001 AB)
- Crystal Golden Shadow F (001 GSHA)
- Crystal Red Magma F (001 REDM)
- Crystal Sahara F (001 SAH)
- Crystal Silver Shade F (001 SSHA)
- Crystal Vitrail Medium (001 VM)
- Jet (280)

Size
23 mm

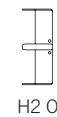
4675/S ^{New!}



Ring/Hole, Back Configuration

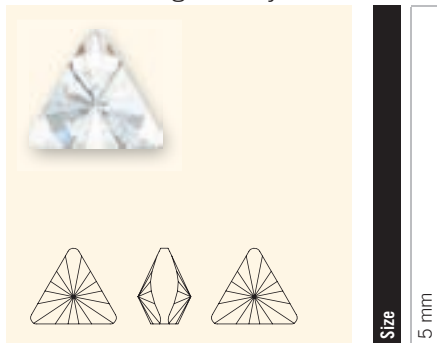
- 00 C = No ring/hole, closed
- H2 O = 4 holes/2 each side, open

Size
23 mm



Fancy Stones & Settings

4704 Mini Triangle Fancy Stone

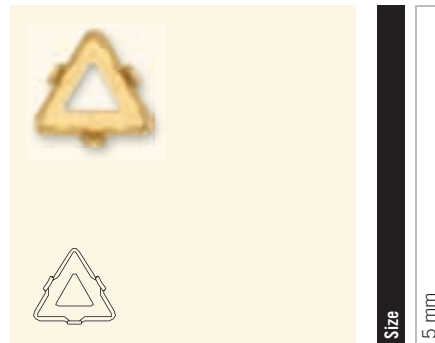


Size
5 mm

Color

- Crystal F (001)
- Jet (280)
- Aquamarine F (202)
- Black Diamond F (215)
- Light Amethyst F (212)
- Light Colorado Topaz F (246)
- Light Rose F (223)
- Peridot F (214)

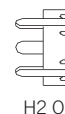
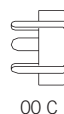
4704/S ^{New!}



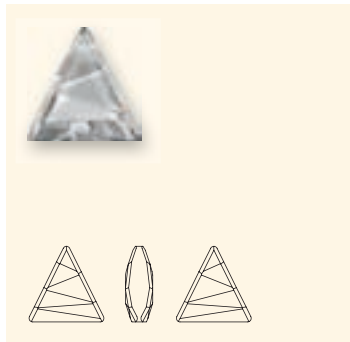
Size
5 mm

Ring/Hole, Back Configuration

- 00 C = No ring/hole, closed
- H2 O = 4 holes/2 each side, open



4717 Delta Fancy Stone ^{New!}

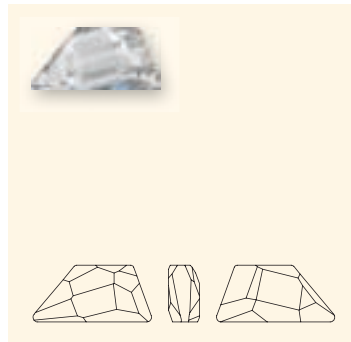


Size
15.5 mm
21.5 mm

Color

- Crystal F (001)
- Crystal Bronze Shade F (001 BRSH)
- Crystal Golden Shadow F (001 GSHA)
- Crystal Red Magma F (001 REDM)
- Crystal Sahara (001 SAH)
- Crystal Silver Shade F (001 SSHA)
- Jet (280)
- Aquamarine F (202)
- Fern Green F (291)
- Light Smoked Topaz F (221)
- Montana F (207)
- Tanzanite F (539)

4719 Graphic Trapeze Fancy Stone ^{New!}



Size
19x9 mm
26x12 mm

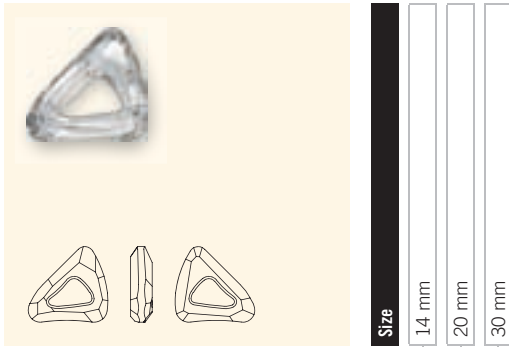
Color

- Crystal F (001)
- Crystal Bronze Shade F (001 BRSH)
- Crystal Golden Shadow F (001 GSHA)
- Crystal Red Magma F (001 REDM)
- Crystal Silver Shade F (001 SSHA)
- Crystal Sahara (001 SAH)
- Jet (280)
- Jet Hematite (280 HEM)
- Aquamarine F (202)
- Fern Green F (291)
- Light Smoked Topaz F (221)
- Montana F (207)
- Tanzanite F (539)

* Settings are available for these articles however we regret that the appropriate images were not available in time for printing. Please contact your sales representative for further information.

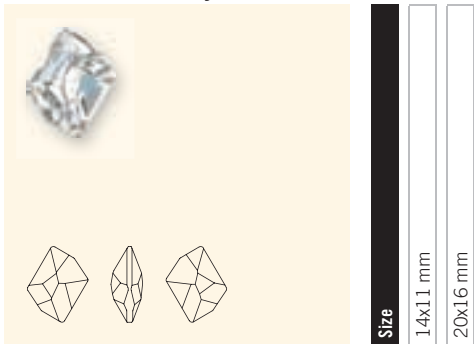
Fancy Stones & Settings

4736 Organic Cosmic Triangle ^{New!}



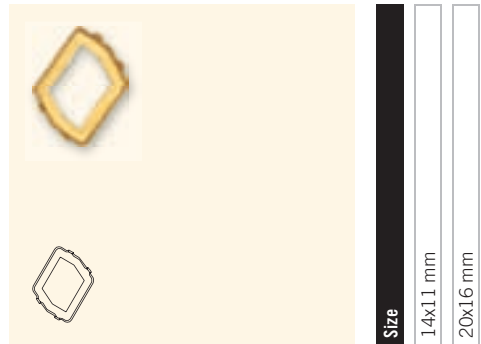
Color		14 mm	20 mm	30 mm
<input type="checkbox"/>	Crystal F (001)	■	■	■
<input type="checkbox"/>	Crystal Bermuda Blue (001 BBL)	■	■	
<input type="checkbox"/>	Crystal Bronze Shade (001 BRSH)	■	■	■
<input type="checkbox"/>	Crystal CAL V SI (001 CAL V SI)	■	■	■
<input type="checkbox"/>	Crystal Copper (001 COP)	■	■	
<input type="checkbox"/>	Crystal Dorado (001 DOR)	■	■	
<input type="checkbox"/>	Crystal Golden Shadow (001 GSHA)	■	■	
<input type="checkbox"/>	Crystal Red Magma (001 REDM)	■	■	
<input type="checkbox"/>	Crystal Sahara F (001 SAH)	■	■	
<input type="checkbox"/>	Crystal Silver Shade (001 SSHA)	■	■	■
<input type="checkbox"/>	Crystal Vitrail Light (001 VL)	■	■	
<input type="checkbox"/>	Crystal Volcano (001 VOL)	■	■	
<input type="checkbox"/>	Jet (280)	■	■	■

4739 Cosmic Fancy Stone

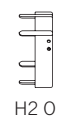


Color		14x11 mm	20x16 mm
<input type="checkbox"/>	Crystal F (001)	■	■
<input type="checkbox"/>	Crystal Golden Shadow F (001 GSHA)	■	■
<input type="checkbox"/>	Crystal Red Magma F (001 REDM)	■	■
<input type="checkbox"/>	Crystal Silver Shade F (001 SSHA)	■	■
<input type="checkbox"/>	Jet (280)	■	■
<input type="checkbox"/>	Jet Hematite (280 HEM)	■	■
<input type="checkbox"/>	Aquamarine F (202)	■	■
<input type="checkbox"/>	Light Amethyst F (212)	■	■
<input type="checkbox"/>	Olivine F (228)	■	■
<input type="checkbox"/>	Rose F (209)	■	■
<input type="checkbox"/>	White Opal F (234)	■	■

4739/S ^{New!}

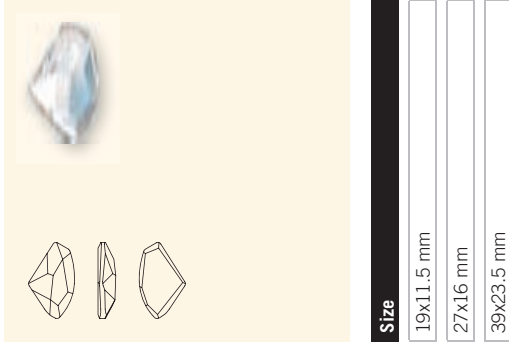


Ring/Hole, Back Configuration		14x11 mm	20x16 mm
<input type="checkbox"/>	00 C = No ring/hole, closed	■	■
<input type="checkbox"/>	H2 O = 4 holes/2 each side, open	■	■



Fancy Stones & Settings

4756 Galactic Flat Fancy Stone

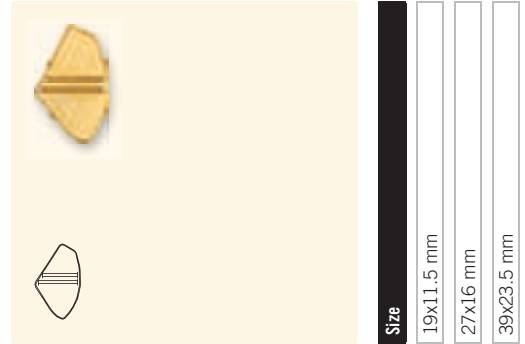


Color

	Crystal F (001)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Crystal Golden Shadow F (001 GSHA)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Crystal Red Magma F (001 REDM)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Crystal Sahara F (001 SAH)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Crystal Silver Shade F (001 SSHA)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Jet (280)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Jet Hematite (280 HEM)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Size	19x11.5 mm	27x16 mm	39x23.5 mm
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4756/S ^{New!}



Ring/Hole, Back Configuration

<input type="checkbox"/>	00 C = No ring/hole, closed	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	H2 O = 4 holes/2 each side, open	<input type="checkbox"/>	<input type="checkbox"/>



Size	19x11.5 mm	27x16 mm	39x23.5 mm
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4757 Galactic Fancy Stone

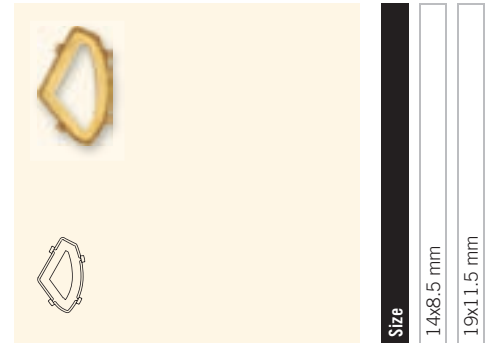


Color

	Crystal F (001)	<input type="checkbox"/>	<input type="checkbox"/>
	Crystal Golden Shadow F (001 GSHA)	<input type="checkbox"/>	<input type="checkbox"/>
	Crystal Silver Shade F (001 SSHA)	<input type="checkbox"/>	<input type="checkbox"/>
	Jet (280)	<input type="checkbox"/>	<input type="checkbox"/>
	Jet Hematite (280 HEM)	<input type="checkbox"/>	<input type="checkbox"/>
	Aquamarine F (202)	<input type="checkbox"/>	<input type="checkbox"/>
	Light Colorado Topaz F (246)	<input type="checkbox"/>	<input type="checkbox"/>
	Light Rose F (223)	<input type="checkbox"/>	<input type="checkbox"/>
	Tanzanite F (539)	<input type="checkbox"/>	<input type="checkbox"/>
	White Opal F (234)	<input type="checkbox"/>	<input type="checkbox"/>

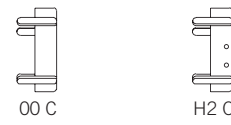
Size	14x8.5 mm	19x11.5 mm
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4757/S ^{New!}



Ring/Hole, Back Configuration

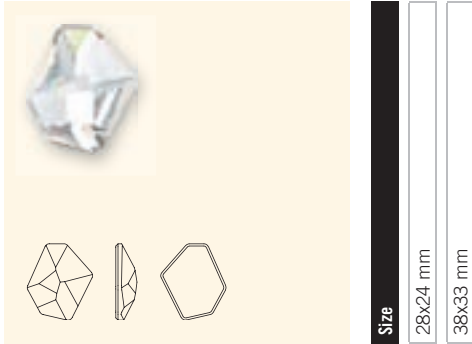
<input type="checkbox"/>	00 C = No ring/hole, closed	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	H2 O = 4 holes/2 each side, open	<input type="checkbox"/>	<input type="checkbox"/>



Size	14x8.5 mm	19x11.5 mm
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Fancy Stones & Settings

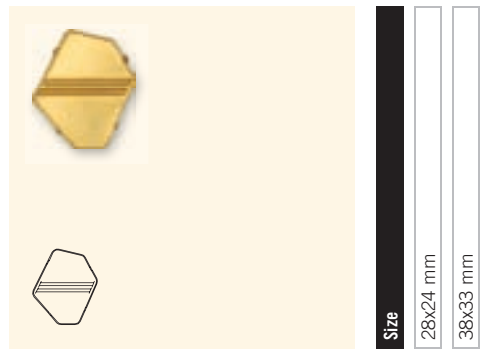
4759 Cosmic Flat Fancy Stone



Size
28x24 mm
38x33 mm

- Color**
- Crystal F (001)
 - Crystal Golden Shadow F (001 GSHA)
 - Crystal Sahara F (001 SAH)
 - Crystal Silver Shade F (001 SSHA)
 - Jet (280)
 - Jet Hematite (280 HEM)

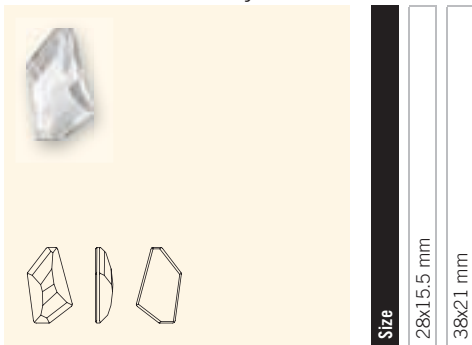
4759/S ^{New!}



Size
28x24 mm
38x33 mm

- Ring/Hole, Back Configuration**
- 00 C** = No ring/hole, closed
 - H2 O** = 4 holes/2 each side, open
-
- 00 C H2 O

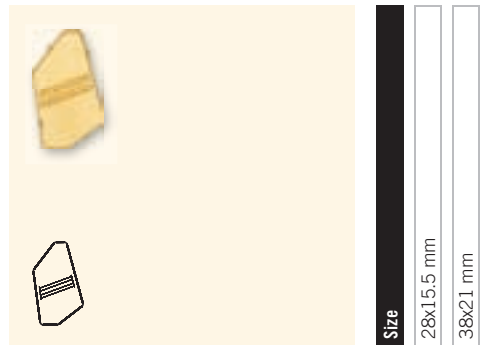
4766 De-Art Flat Fancy Stone



Size
28x15.5 mm
38x21 mm

- Color**
- Crystal F (001)
 - Crystal AB F (001 AB)
 - Crystal Copper F (001 COP)
 - Crystal Golden Shadow F (001 GSHA)
 - Crystal Red Magma F (001 REDM)
 - Crystal Sahara F (001 SAH)
 - Crystal Silver Shade F (001 SSHA)
 - Crystal Silver Night (001 SINI)
 - Crystal Volcano F (001 VOL)
 - Jet (280)

4766/S

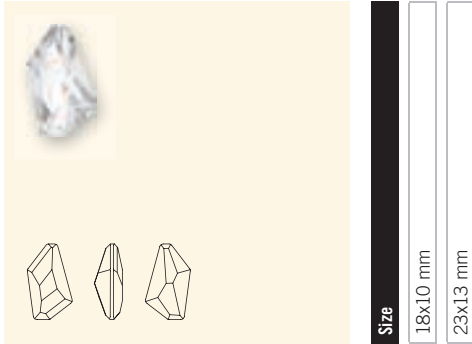


Size
28x15.5 mm
38x21 mm

- Ring/Hole, Back Configuration**
- 00 C** = No ring/hole, closed
 - H2 O** = 4 holes/2 each side, open
-
- 00 C H2 O

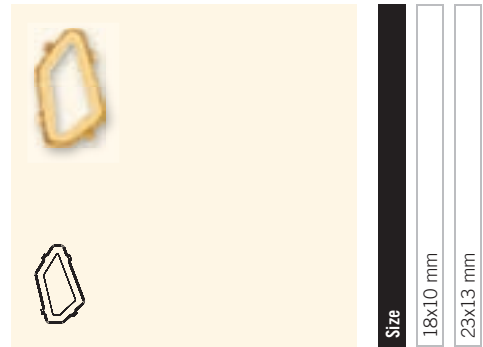
Fancy Stones & Settings

4767 De-Art Fancy Stone

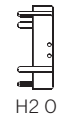


Color		18x10 mm	23x13 mm
	Crystal F (001)	<input type="checkbox"/>	<input type="checkbox"/>
	Crystal AB F (001 AB)	<input type="checkbox"/>	<input type="checkbox"/>
	Crystal Copper F (001 COP)	<input type="checkbox"/>	<input type="checkbox"/>
	Crystal Golden Shadow F (001 GSHA)	<input type="checkbox"/>	<input type="checkbox"/>
	Crystal Red Magma F (001 REDM)	<input type="checkbox"/>	<input type="checkbox"/>
	Crystal Sahara F (001 SAH)	<input type="checkbox"/>	<input type="checkbox"/>
	Crystal Silver Shade F (001 SSHA)	<input type="checkbox"/>	<input type="checkbox"/>
	Crystal Silver Night (001 SINI)	<input type="checkbox"/>	<input type="checkbox"/>
	Crystal Volcano F (001 VOL)	<input type="checkbox"/>	<input type="checkbox"/>
	Jet (280)	<input type="checkbox"/>	<input type="checkbox"/>
	Aquamarine F (202)	<input type="checkbox"/>	<input type="checkbox"/>
	Black Diamond F (215)	<input type="checkbox"/>	<input type="checkbox"/>

4767/S



Ring/Hole, Back Configuration		18x10 mm	23x13 mm
	00 C = No ring/hole, closed	<input type="checkbox"/>	<input type="checkbox"/>
	H2 O = 4 holes/2 each side, open	<input type="checkbox"/>	<input type="checkbox"/>



Crystal Blend



Crystal Blend is the result of morphing two colors into a seamless gradient shade. Each crystal has its individual harmonious color play, which makes this innovation so unique.

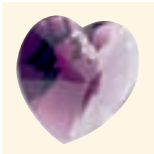
It is available in two colors for a selected assortment of Beads and Pendants. Crystal Blend will add a whole range of combination possibilities to the existing colors and effects.

Crystal Blend is available at the same price as any crystal color.

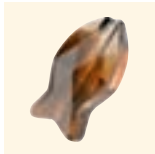
Article Explanation

Crystal Blend article numbers follow the article groups and numbers in the SWAROVSKI ELEMENTS assortment, both colors have a distinctive color code.

Available Crystal Blend Colors



Amethyst Blend (721)



Topaz Blend (722)

Due to the individual random color play, slight changes in colors, shades and patterns are unavoidable and may vary within the product group(s).

5000

5000 Crystal Blend bead selection grid showing color and size options. The grid includes four color options: Crystal Bronze Shade (001 BRSH), Amethyst Blend (721), Chrysolite Opal (294), and Topaz Blend (722). The size options are 3 mm, 4 mm, 6 mm, 8 mm, and 10 mm. The grid shows that all colors are available in all sizes, with 'New!' labels for the Amethyst Blend, Chrysolite Opal, and Topaz Blend colors.

Color	3 mm	4 mm	6 mm	8 mm	10 mm
Crystal Bronze Shade (001 BRSH)	Available	Available	Available	Available	Available
Amethyst Blend (721)	Available	Available	Available	Available	Available
Chrysolite Opal (294)	Available	Available	Available	Available	Available
Topaz Blend (722)	Available	Available	Available	Available	Available

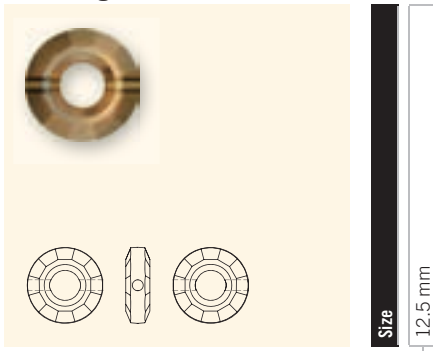
5040 Briolette Bead

5040 Briolette Bead selection grid showing color and size options. The grid includes four color options: Crystal Bronze Shade (001 BRSH), Amethyst Blend (721), Chrysolite Opal (294), and Topaz Blend (722). The size options are 4 mm, 6 mm, 8 mm, and 12 mm. The grid shows that all colors are available in all sizes, with 'New!' labels for the Amethyst Blend, Chrysolite Opal, and Topaz Blend colors.

Color	4 mm	6 mm	8 mm	12 mm
Crystal Bronze Shade (001 BRSH)	Available	Available	Available	Available
Amethyst Blend (721)	Available	Available	Available	Available
Chrysolite Opal (294)	Available	Available	Available	Available
Topaz Blend (722)	Available	Available	Available	Available

Beads

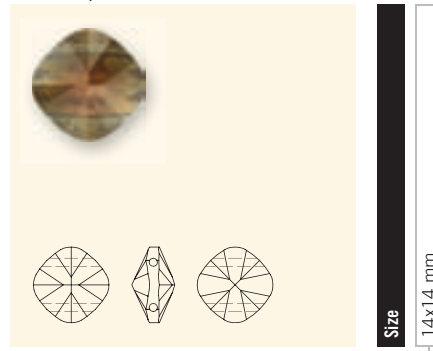
5139 Ring Bead



Size 12.5 mm

Color
 Crystal Bronze Shade (001 BRSH) *New!*

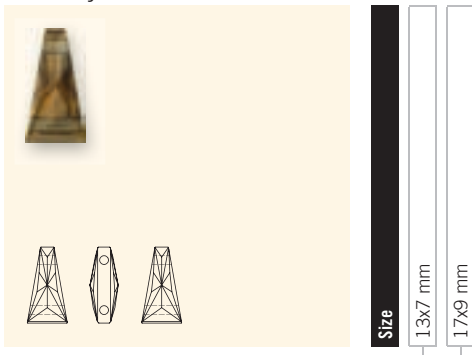
5180 Square Bead (two holes)



Size 14x14 mm

Color
 Crystal Bronze Shade (001 BRSH) *New!*


5181 Keystone Bead (two holes)



Size 13x7 mm
17x9 mm

Color
 Crystal Bronze Shade (001 BRSH) *New!*

5328 XILION Bead

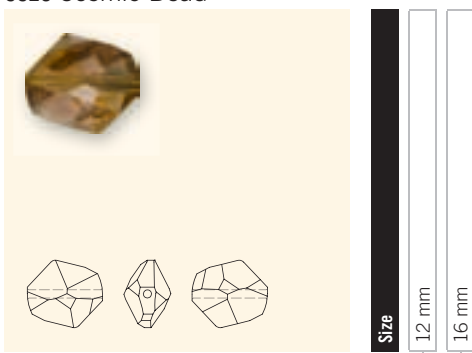


Size 3 mm, 4 mm, 5 mm, 6 mm, 8 mm, 10 mm

Color

- Crystal Bronze Shade (001 BRSH) *New!*
- Crystal Bronze Shade 2x (001 BRSH2) *New!*
- Amethyst Blend (721)* *New!*
- Chrysolite Opal (294) *New!*
- Topaz Blend (722)* *New!*

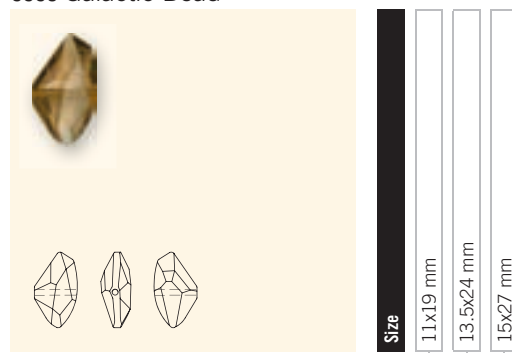
5523 Cosmic Bead



Size 12 mm, 16 mm

Color
 Crystal Bronze Shade (001 BRSH) *New!*

5556 Galactic Bead



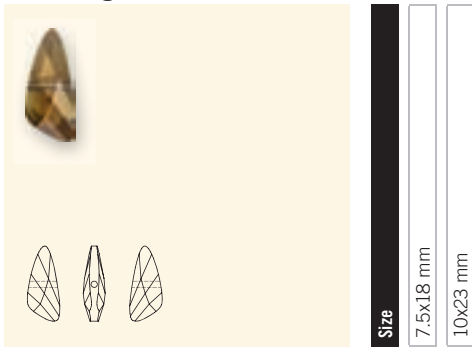
Size 11x19 mm, 13.5x24 mm, 15x27 mm

Color
 Crystal Bronze Shade (001 BRSH) *New!*

* Please find more information about Crystal Blend articles on page 43.

Beads

5590 Wing Bead



Color

- Crystal Bronze Shade (001 BRSH) New!



5601

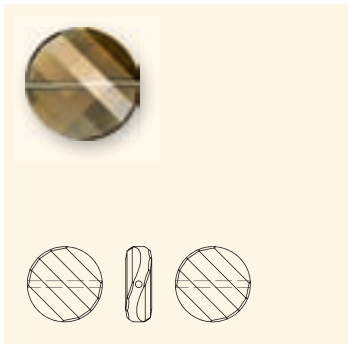


Color

- Crystal Bronze Shade B (001 BRSB) New!
- Crystal Bronze Shade B 2x (001 BSB2X) New!
- Chrysolite Opal (294) New!

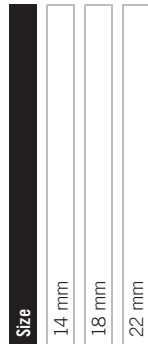


5621 Twist Bead

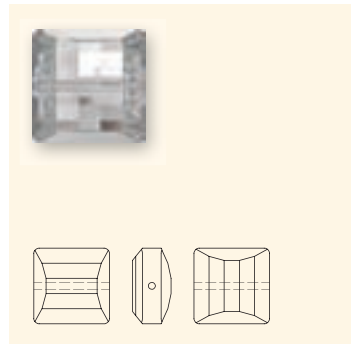


Color

- Crystal Bronze Shade (001 BRSH) New!



5624 Stairway Bead New!



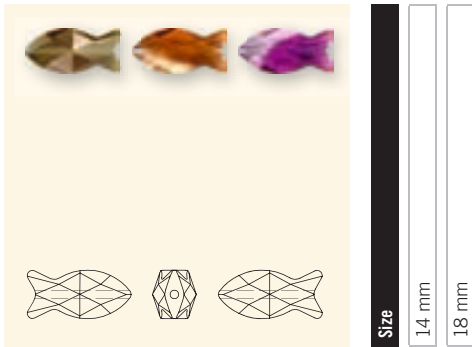
Color

- Crystal (001)
- Crystal AB (001 AB)
- Crystal Copper (001 COP)
- Crystal Golden Shadow (001 GSHA)
- Crystal Red Magma (001 REDM)
- Crystal Silver Shade (001 SSHA)
- Jet (280)
- Amethyst (204)
- Aquamarine (202)
- Black Diamond (215)
- Jonquil (213)
- Light Smoked Topaz (221)
- Peridot (214)
- Rosaline (508)
- White Opal (234)



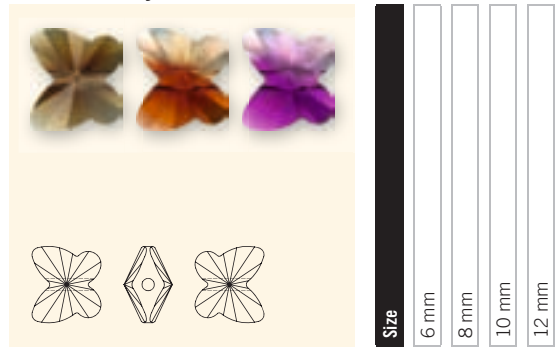
Beads

5727 Fish Bead



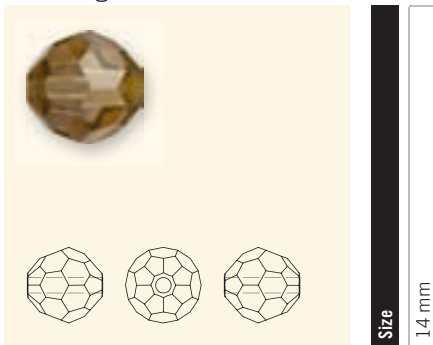
Color		Size	
Crystal Bronze Shade (001 BRSH)	New!	14 mm	18 mm
Amethyst Blend (721)*	New!		
Topaz Blend (722)*	New!		

5754 Butterfly Bead



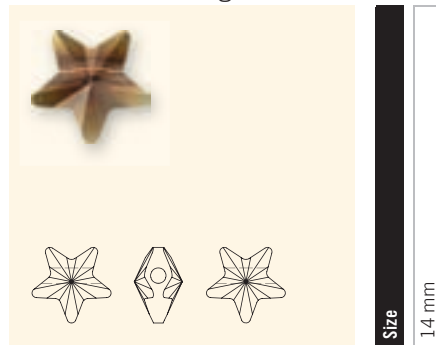
Color		Size			
Crystal Bronze Shade (001 BRSH)	New!	6 mm	8 mm	10 mm	12 mm
Amethyst Blend (721)*	New!				
Topaz Blend (722)*	New!				

5900 (large hole)



Color		Size	
Crystal Bronze Shade (001 BRSH)	New!	14 mm	

5914 Star Bead (large hole)



Color		Size	
Crystal Bronze Shade (001 BRSH)	New!	14 mm	

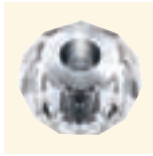
* Please find more information about Crystal Blend articles on page 43.

SWAROVSKI ELEMENTS proudly introduces the BeCharmed Beads. Two of our bestselling Bead cuts – Helix and Briolette are now available in charm bead versions. They feature a special 4.5 mm hole, combined with a high quality stainless steel metal inner part, which gives the Bead its elegant and sophisticated appearance. The SWAROVSKI ELEMENTS BeCharmed Beads fit existing standard charm bracelets concepts from known suppliers and are ideal as a collectable item. A wide range of colors and effects are available, which opens up endless possibilities for different combinations and designs.

Available Beads

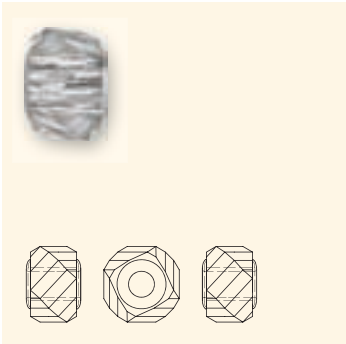


5920
BeCharmed
Helix Bead



5940
BeCharmed
Briolette Bead

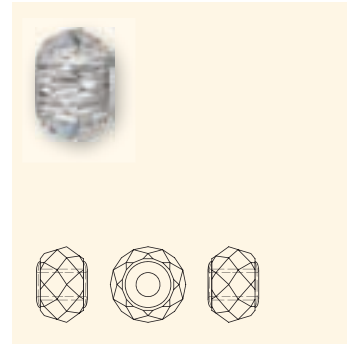
5920 BeCharmed Helix Bead New!



Size
14 mm STEEL

Color	
Crystal (001)	■
Crystal AB (001 AB)	■
Crystal Bronze Shade (001 BRSH)	■
Crystal Copper (001 COP)	■
Crystal Golden Shadow (001 GSHA)	■
Crystal Red Magma (001 REDM)	■
Crystal Satin (001 SAT)	■
Crystal Silver Shade (001 SSHA)	■
Jet (280)	■
Amethyst (204)	■
Aquamarine (202)	■
Jonquil (213)	■
Light Amethyst (212)	■
Light Rose (223)	■
Light Smoked Topaz (221)	■
Olivine (228)	■
Peridot (214)	■
Rose (209)	■

5940 BeCharmed Briolette Bead New!

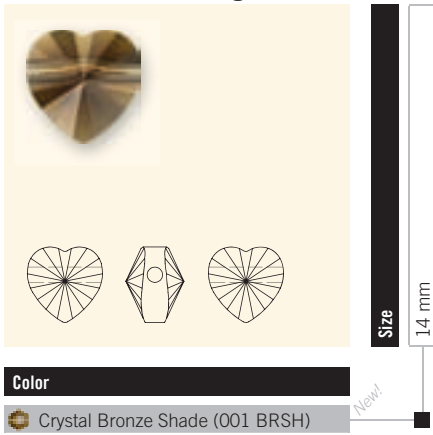


Size
14 mm STEEL

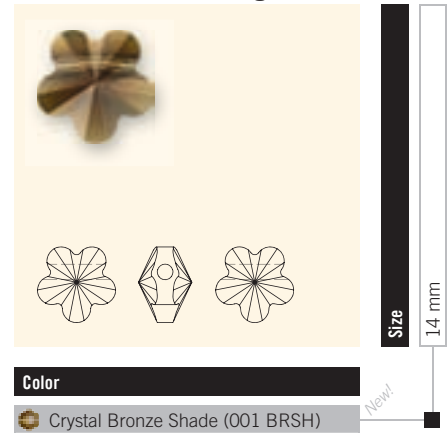
Color	
Crystal (001)	■
Crystal AB (001 AB)	■
Crystal Bronze Shade (001 BRSH)	■
Crystal Copper (001 COP)	■
Crystal Golden Shadow (001 GSHA)	■
Crystal Red Magma (001 REDM)	■
Crystal Satin (001 SAT)	■
Crystal Silver Shade (001 SSHA)	■
Jet (280)	■
Amethyst (204)	■
Aquamarine (202)	■
Jonquil (213)	■
Light Amethyst (212)	■
Light Rose (223)	■
Light Smoked Topaz (221)	■
Olivine (228)	■
Peridot (214)	■
Rose (209)	■

Beads

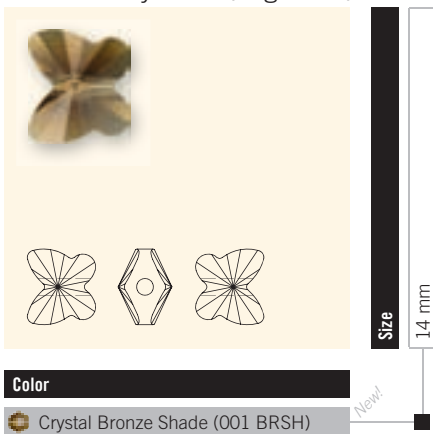
5942 Heart Bead (large hole)



5944 Flower Bead (large hole)

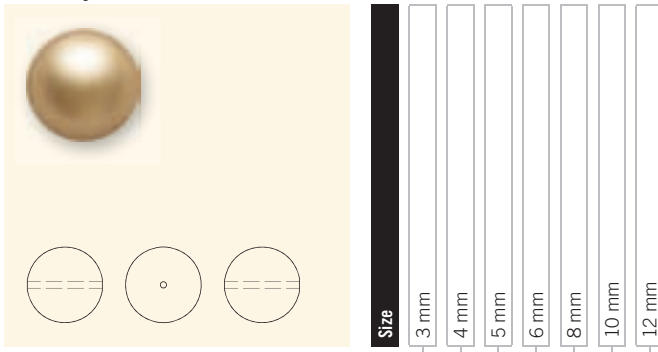


5954 Butterfly Bead (large hole)



Crystal Pearls

5810 Crystal Round Pearl

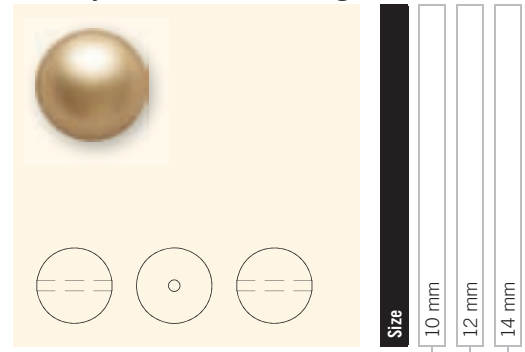


Product image and diagrams for 5810 Crystal Round Pearl. The diagrams show three views: a side view with a dashed line indicating the hole, a top view with a central dot, and another side view with a dashed line.

Color
 Crystal Vintage Gold Pearl (001 651) *New!*

Size
 3 mm
 4 mm
 5 mm
 6 mm
 8 mm
 10 mm
 12 mm

5811 Crystal Round Pearl (large hole)

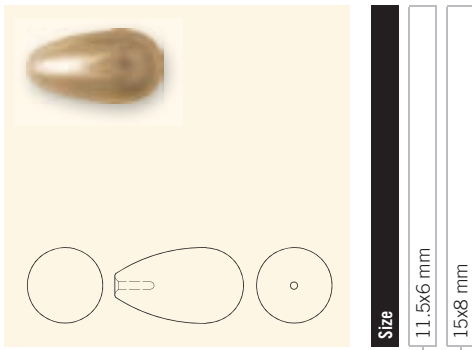


Product image and diagrams for 5811 Crystal Round Pearl (large hole). The diagrams show three views: a side view with a dashed line indicating the hole, a top view with a central dot, and another side view with a dashed line.

Color
 Crystal Vintage Gold Pearl (001 651) *New!*

Size
 10 mm
 12 mm
 14 mm

5816

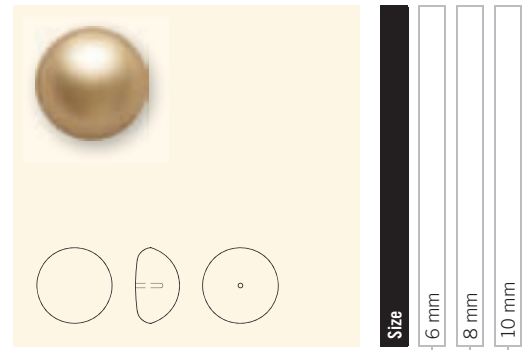


Product image and diagrams for 5816. The diagrams show three views: a side view of a pear-shaped pearl, a top view with a central dot, and another side view with a dashed line indicating the hole.

Color
 Crystal Vintage Gold Pearl (001 651) *New!*

Size
 11.5x6 mm
 15x8 mm

5817

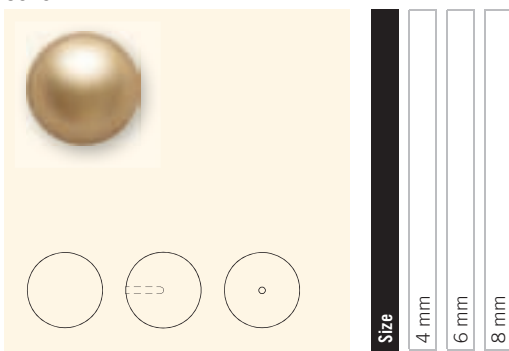


Product image and diagrams for 5817. The diagrams show three views: a side view of a round pearl, a top view with a central dot, and another side view with a dashed line indicating the hole.

Color
 Crystal Vintage Gold Pearl (001 651) *New!*

Size
 6 mm
 8 mm
 10 mm

5818

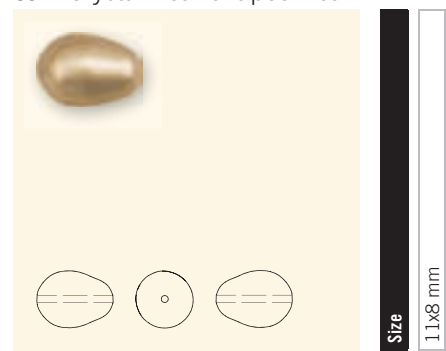


Product image and diagrams for 5818. The diagrams show three views: a side view of a round pearl, a top view with a central dot, and another side view with a dashed line indicating the hole.

Color
 Crystal Vintage Gold Pearl (001 651) *New!*

Size
 4 mm
 6 mm
 8 mm

5821 Crystal Pear-shaped Pearl



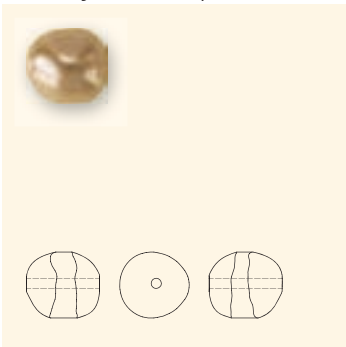
Product image and diagrams for 5821 Crystal Pear-shaped Pearl. The diagrams show three views: a side view of a pear-shaped pearl, a top view with a central dot, and another side view with a dashed line indicating the hole.

Color
 Crystal Vintage Gold Pearl (001 651) *New!*

Size
 11x8 mm

Crystal Pearls

5840 Crystal Baroque Pearl



Size
6 mm
8 mm
10 mm
12 mm
14 mm

Color


 Crystal Vintage Gold Pearl (001 651)

New

<input type="checkbox"/>
<input type="checkbox"/>
<input type="checkbox"/>
<input type="checkbox"/>
<input type="checkbox"/>

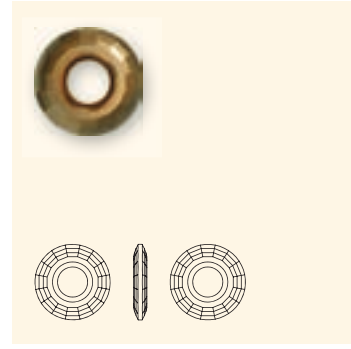
Pendants

6010 Briolette Pendant



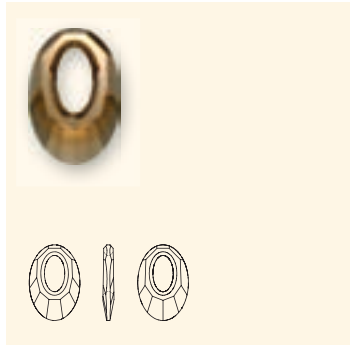
Size	11x5.5 mm	13x6.5 mm	17x8.5 mm
Color	Crystal Bronze Shade (001 BRSH)		
	Amethyst Blend (721)*		
	Chrysolite Opal (294)		
	Topaz Blend (722)*		

6039 Disk Pendant (25 mm)




Size	25 mm	38 mm
Color	Crystal Bronze Shade (001 BRSH)	

6040 Helios Pendant



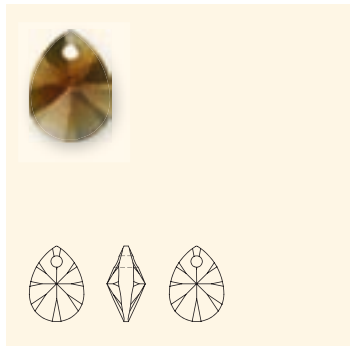
Size	20 mm	30 mm	40 mm
Color	Crystal Bronze Shade (001 BRSH)		

6106 Pear-shaped Pendant



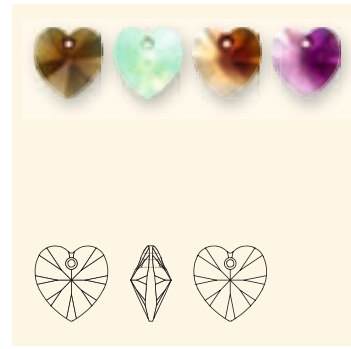
Size	16 mm	22 mm	28 mm
Color	Crystal Bronze Shade (001 BRSH)		
	Amethyst Blend (721)*		
	Topaz Blend (722)*		

6128 XILION Mini Pear Pendant



Size	8 mm	10 mm	12 mm
Color	Crystal Bronze Shade (001 BRSH)		

6228 XILION Heart Pendant




Size	10.3x10 mm	14.4x14 mm	18x17.5 mm	28 mm
Color	Crystal Bronze Shade (001 BRSH)			
	Amethyst Blend (721)*			
	Chrysolite Opal (294)			
	Topaz Blend (722)*			

* Please find more information about Crystal Blend articles on page 43.

Pendants

6428 XILION Pendant



Size


6 mm
8 mm

Color

Crystal Bronze Shade (001 BRSH) *New!*

Chrysolite Opal (294) *New!*

6656 Galactic Vertical Pendant



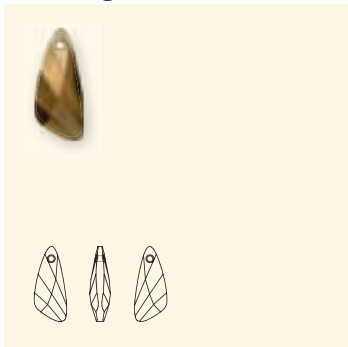
Size

19 mm
27 mm
39 mm

Color

Crystal Bronze Shade (001 BRSH) *New!*

6690 Wing Pendant




Size

23 mm
27 mm
39 mm

Color

Crystal Bronze Shade (001 BRSH) *New!*

6721 Starfish Pendant



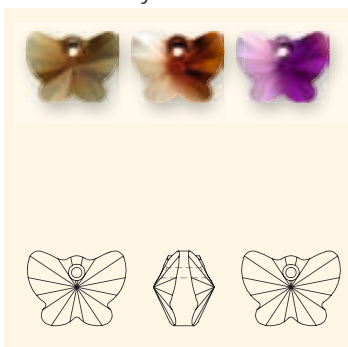
Size

16 mm
20 mm
28 mm

Color

Crystal Bronze Shade (001 BRSH) *New!*

6754 Butterfly Pendant



Size

18 mm

Color

Crystal Bronze Shade (001 BRSH) *New!*

Amethyst Blend (721)* *New!*

Topaz Blend (722)* *New!*

* Please find more information about Crystal Blend articles on page 43.

Transfers

New Exclusive Colors for art. 2028 XILION Rose

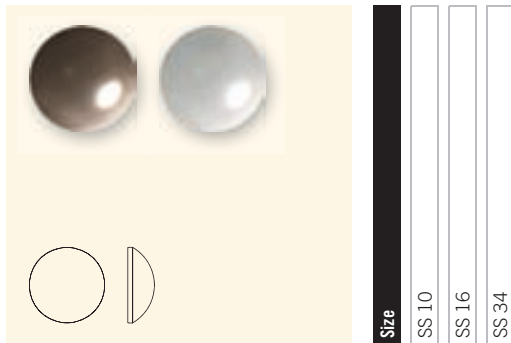
Crystal Bronze Shade M HF (001 BRSH)
 Chrysolite Opal M HF (294)

Available in the following sizes:

SS 6, SS 8, SS 10, SS 12, SS 16, SS 20, SS 34


New exclusive Crystal Pearls for Transfers:

2080/4 Cabochon



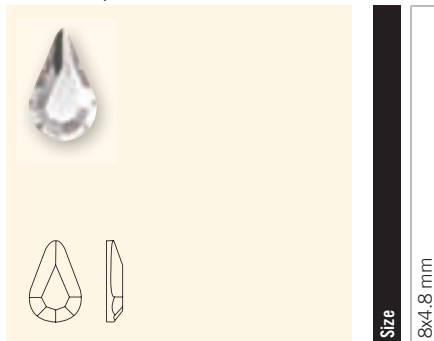
Color	SS 10	SS 16	SS 34
Crystal Deep Brown Pearl M HF (001 414) <i>New!</i>	■	■	■
Crystal Light Grey Pearl M HF (001 616) <i>New!</i>	■	■	■

2200 Navette Flat Back



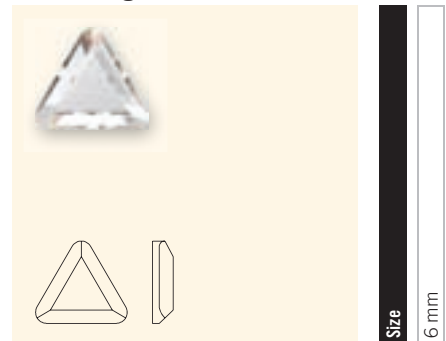
Color	8x4 mm
Crystal Copper M HF (001 COP) <i>New!</i>	■
Crystal Golden Shadow M HF (001 GSHA) <i>New!</i>	■
Crystal Silver Shade M HF (001 SSHA) <i>New!</i>	■

2300 Drop Flat Back



Color	8x4.8 mm
Crystal Copper M HF (001 COP) <i>New!</i>	■
Crystal Golden Shadow M HF (001 GSHA) <i>New!</i>	■
Crystal Silver Shade M HF (001 SSHA) <i>New!</i>	■






















2711 Triangle Flat Back



Color	6 mm
Crystal Copper M HF (001 COP) <i>New!</i>	■
Crystal Golden Shadow M HF (001 GSHA) <i>New!</i>	■
Crystal Silver Shade M HF (001 SSHA) <i>New!</i>	■

Metallics

<<<

	3490 3490/006 (M2*)		3490 3490/008 (M8)		3490 3490/002 (M10x3)
	3490 3490/012 (M2.5*)		3490 3490/009 (M28*)		3490 3490/010 (M7x3*)
	3490 3490/300 (M3*)		3490 3490/007 (M10)		3490 3490/003 (MST)
	3490 3490/400 (M4*)		3490 3490/001 (M7x7)		3490 3490/005 (M12x6)
	3490 3490/600 (M6)		3490 3490/011 (M3x3*)		3490 3490/013 (M9x4)
	Bronze brushed (084) <i>New!</i>		Copper brushed (080) <i>New!</i>		Black polished (070) <i>New!</i>
	Bronze polished (094) <i>New!</i>		Copper polished (090) <i>New!</i>		Blue brushed (071) <i>New!</i>

* Stucco effects are not available for this size.

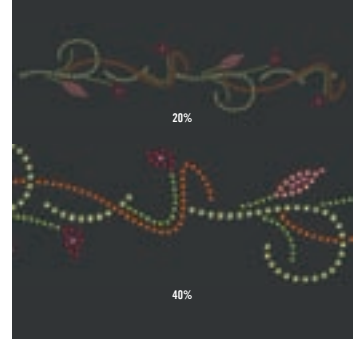


12 801 04



C	220/001BRSH/286
E	S3/S6/S8
S	~62x80
M	21 PCS 50%

12 802 04



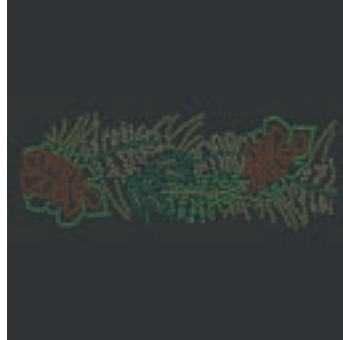
C	228/289/220/227SAT/542/550
E	S5/S5/S6/S6/S6/S8
S	~214x48
M	19 PCS

12 803 04



C	246/205/228/291/550
E	S3/S5/S6/S8/S10
S	~73x180
M	7 PCS 22%

12 804 04



C	220/205/550/291/001TAB
E	S5/S5/S6/S6/S6
S	~190x69
M	12 PCS 22%

12 805 04



C	280HEM/550/228/291
E	CS8X4/S6/S10/S16
S	~57x54
M	45 PCS 60%

12 806 04



C	220/542/236/227/542
E	S3/S6/S8/S10/S16
S	~79x59
M	18 PCS 50%

12 807 04



C	094-228/550/220
E	M2-S6/S6/S6
S	~73x80
M	24 PCS 45%

12 808 04



C	542/289/220/236
E	S6/S6/S6/S8
S	~69x187
M	15 PCS 22%

12 809 04



C	236/227/542
E	S5/S6/S6
S	~37x77
M	55 PCS 52%



12 766 06

C	327/502/001REDM/501
E	S3/S6/S6/S6
S	~155x101
M	6 PCS 27%

12 767 06

C	001/001SSHA/001/001SSHA/001MOL/234/383
E	CS5X2/CS4X4/S6/S8/S12/S16/S20
S	~107x128
M	12 PCS 33%

12 768 06

C	001/001/001AB/001/001/001
E	2035MM6/2035MM10/S5/S5/S12/S20
S	~124x81
M	14 PCS 35%

12 769 06

C	234/001/001MOL
E	S6/S6/S6
S	~976x21 (7 SEG/ROW)
M	7 ROWS

12 770 06

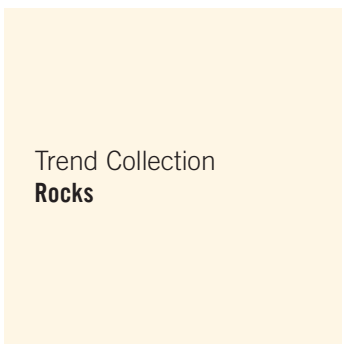
C	001AB/215/502/001/238/234/285/501
E	S3/S5/S5/S5/S6/S6/S6/S6
S	~62x134
M	10 PCS 32%

12 771 06

C	001/391/234/285/001MOL/238/001MOL/001HFT
E	CS8X5/S6/S6/S6/S6/S8/S8/S10
S	~50x196
M	16 PCS 22%

12 772 06

C	001MOL/001AB/001
E	S6/S6/S6
S	~96x37
M	42 PCS 40%




12 773 08

C	280HEM/215
E	CS7X6/2493MM8
S	~33x57
M	63 PCS 65%

12 774 08


C	280HEM/215
E	CS7X6/2493MM8
S	~28x57
M	69 PCS 65%

12 775 **08**



C	084-001SSHA/215/001BRSH/001SINI
E	M2-S6/S6/S6/S6
S	~224x171
M	5 PCS 19%

12 777 **08**



C	071/086-220/001MLGLD
E	M2/M8-S6/S6
S	~122x93
M	16 PCS 33%

12 778 **08**



C	215
E	S3
S	~114x26
M	24 PCS 36%

12 779 **08**



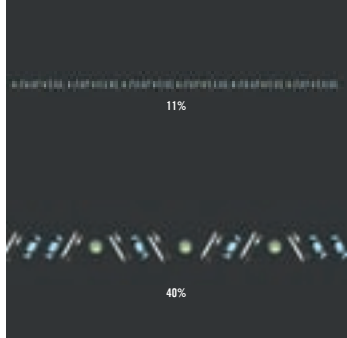
C	001SSHA/215/001COP/001SSHA/001GSHA/202/220
E	2493MM10/2493MM12/2555MM12/4/2555MM15X5/2720MM12.5/2035MM10/2770MM160X95
S	~55x69
M	34 PCS 50%

12 780 **08**




C	280HEM
E	P3
S	~67x81
M	30 PCS 48%

12 781 **08**



C	096-202/390
E	M10X3-2555MM8X2.6/S20
S	~919x10 (7 SEG/ROW)
M	9 ROWS

12 782 **08**



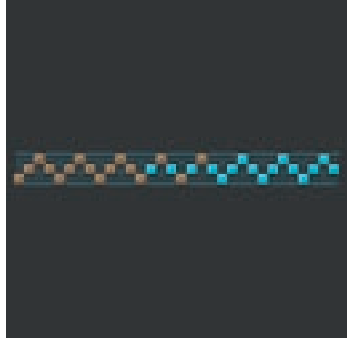
C	084/071-001COP/202
E	M7X7/M7X7-CS4X4/CS4X4
S	~243x52
M	9 PCS 18%

12 783 **08**



C	071-394
E	M2-S6
S	~984x14 (232 SEG/ROW)
M	9 ROWS 100%

12 784 **08**



C	084/071-394/207
E	M7X7/M7X7-S6/S6
S	~226x23
M	24 PCS 19%

Trend Collection
Sand

12 791 **10**



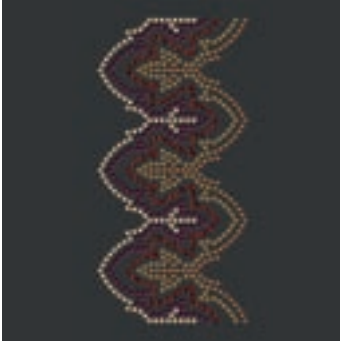
C	246/220/550
E	S3/S3/S6
S	~53x73
M	24 PCS 50%

12 792 **10**



C	246/327/308
E	S3/S3/S3
S	~128x33
M	15 PCS 32%

12 793 10



C	081/094-515/001REDM/001COP
E	M2/M2-S6/S6/S6
S	~58x119
M	21 PCS 34%

12 794 10



C	246/001AB/246
E	PP7/PP12/S3
S	~106x27
M	12 PCS 39%

12 795 10



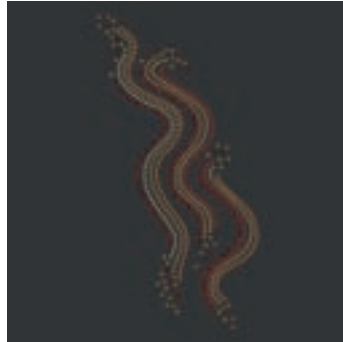
C	084/081-001BPL/246/001GSHA/220
E	M2/M2-P3/S5/S6/S6
S	~208x19
M	31 PCS 20%

12 796 10



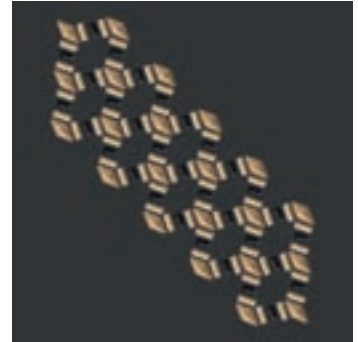
C	081/081-280HEM/550/203/001REDM
E	M8/M7X3-CS5X2.5/S6/S6/S8
S	~111x45
M	24 PCS 35%

12 797 10



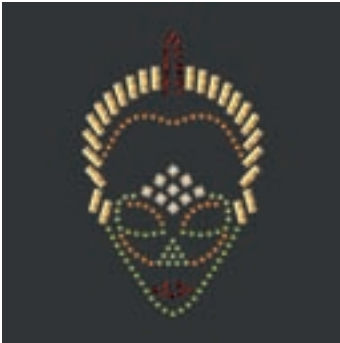
C	081-203/208/246/001REDM
E	M2-S5/S5/S5/S6
S	~92x180
M	13 PCS 23%

12 798 10



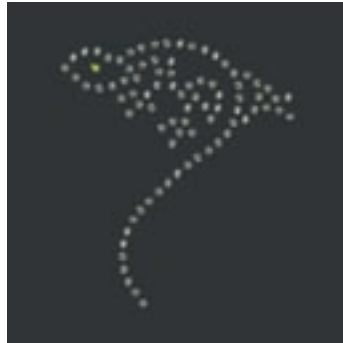
C	094/084-280HEM
E	M7X3/M12X6-CS5X2.5
S	~99x117
M	18 PCS 35%

12 799 10



C	081-001GSHA/203/001TAB/001REDM/550
E	M7X3-CS3X3/S5/S6/S6/S6
S	~53x84
M	42 PCS 45%

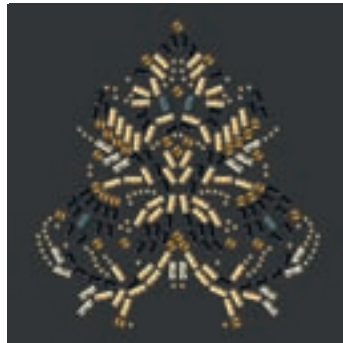
12 800 10



C	215/228
E	S3/S5
S	~36x42
M	55 PCS 85%

Trend Collection
Precious Metal

12 785 12



C	091/081/091-280HEM/280HEM/001GSHA
E	M3X3/M7X3/M7X3-CS6X4/CS5X2.5/S6
S	~107x116
M	14 PCS 35%

12 786 12



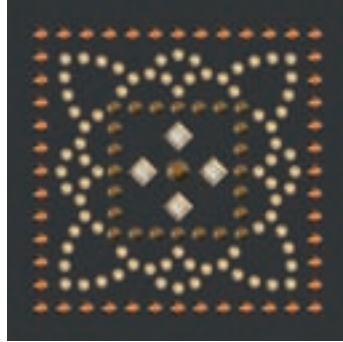
C	081-001DOR
E	M3X3-S6
S	~71x50
M	36 PCS 55%

12 787 12



C	091/081/091-280HEM/280HEM/001BRSH
E	M3X3/M7X3/M7X3-CS6X4/CS5X2.5/S6
S	~210x204
M	6 PCS 20%

12 788 12



C	001GSHA/246/001COP/001DOR/001DOR
E	CS3X3/S5/S6/S6/S12
S	~40x40
M	76 PCS 95%

12 789 12



C	001GSHA/001BRSH/001DOR
E	2555MM8X2.6/S6/S6
S	~57x83
M	30 PCS 50%

12 790 12



C	094-001GSHA/001BRSH/001MLGLD/001DOR
E	M2.5-S6/S6/S8/S12
S	~140x42
M	24 PCS 30%



Trend Collection
Spring/Summer 2012

57 324

09



S	~105x107	
M	24 PCS	38%



Trend Collection
Spring/Summer 2012

72 016

12



C	001 GSHA	
S	~60x60	
M	20 PCS	50%

Customization Possibilities for Crystal Rocks

<<<

- Min. size: 15x15 mm or effective surface of 2.25 cm²
- Max. size: 400x330 mm
- Min. Crystal Rocks width: 9 mm
- Min. width of holes within motives: 3 mm
- Min. size of the smallest element within a motif: 15x15 mm or effective surface of 2.25 cm²

Production requires that motives with edges and angles of less than 90° be rounded off. Tolerance value = 3 mm

Please note: This information replaces the data stated in the Collection 2010 on page 439.



84 031

09

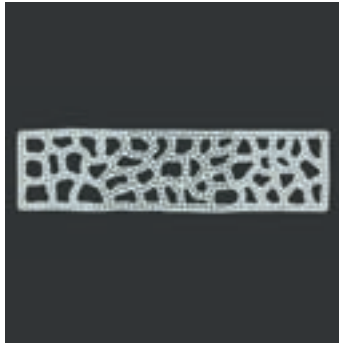


C	220/001GSHA/001DOR/001GSHA/391	
E	S6/S6/S8/S10/S12	
S	~134x127	
M	3 PCS	30%



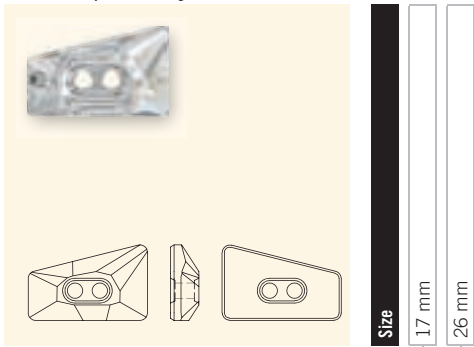
65 307

06



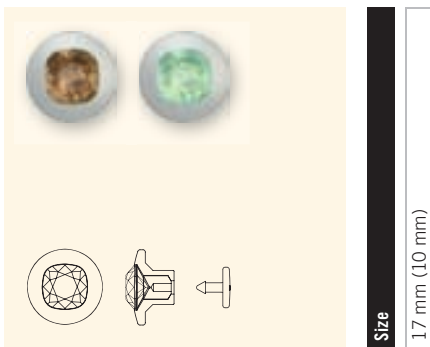
C	F082-001SSHA/215	
E	S6/S6	
S	~142x39	
M	9 PCS	29%

3052 Trapeze Crystal Button ^{New!}



Color		Size
	Crystal M (001)	17 mm
	Crystal AB M (001 AB)	26 mm
	Crystal Bronze Shade M (001 BRSH)	
	Crystal Copper M (001 COP)	
	Crystal Red Magma M (001 REDM)	
	Crystal Tabac M (001 TAB)	
	Crystal Volcano M (001 VOL)	
	Jet (280)	
	Jet Hematite (280 HEM)	
	Black Diamond M (215)	
	Light Colorado Topaz M (246)	

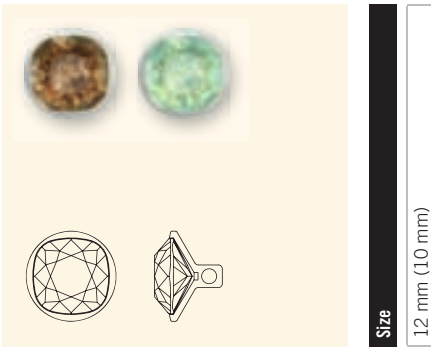
1792/100



Color of Casing		Size
	081 Gold	17 mm (10 mm)
	082 Silver	
	086 Gun Metal	
Color of Crystal		
	Crystal Bronze Shade F (001 BRSH) ^{New!}	
	Chrysolite Opal F (294) ^{New!}	

Buttons, Fasteners & Zippers

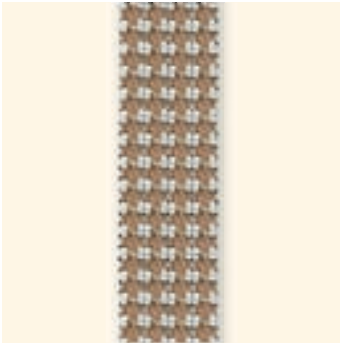
1811/100



Buttons with Metal Shank

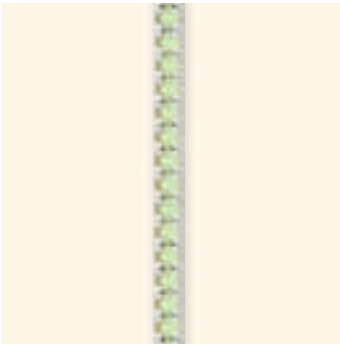
1811/100 1811/120		Color of Casing		
		081 Gold	082 Silver	086 Gun Metal
Color				
	Crystal Bronze Shade F (001 BRSH)	<i>New!</i>	<input type="checkbox"/>	<input type="checkbox"/>
	Chrysolite Opal F (294)	<i>New!</i>	<input type="checkbox"/>	<input type="checkbox"/>

52 500



R	001-024	
SS	PP 24	
M	10 M	100%

52 501*



R	001	
SS	PP 24	
M	10 M	100%

52 500
52 501*

Color of Thread / Net-edge	012 / 112 / 212 Black	022 / 122 / 222 White	Color of Casing	081 Gold	082 Silver	086 Gun Metal
Color	● Crystal Bronze Shade F (001 BRSH)	● Crystal Bronze Shade F (001 BRSH)	● Crystal Bronze Shade F (001 BRSH)	● Crystal Bronze Shade F (001 BRSH)	● Crystal Bronze Shade F (001 BRSH)	● Crystal Bronze Shade F (001 BRSH)
	● Chrysolite Opal F (294)	● Chrysolite Opal F (294)	● Chrysolite Opal F (294)	● Chrysolite Opal F (294)	● Chrysolite Opal F (294)	● Chrysolite Opal F (294)

* Article 52501 is not available with net-edge. When ordering one row with net-edge, article number 52500 is to be used.

Metal Trimmings

Flat Back Bandings

55 000



R	001-024	
SS	SS 20	
M	10 M	100%

55 001*



R	001	
SS	SS 20	
M	10 M	100%

55 500



R	001-024	
SS	SS 12	
M	10 M	100%

55 501**



R	001	
SS	SS 12	
M	10 M	100%



55 000
55 001*

Color

Crystal Bronze Shade F (001 BRSH)

Chrysolite Opal F (294)

Color of Thread / Net-edge	012 / 112 / 212 Black				
	022 / 122 / 222 White				
Color of Casing	081 Gold				
	082 Silver				
	086 Gun Metal				

New!

New!



55 500
55 501**

Color

Crystal Bronze Shade F (001 BRSH)

Chrysolite Opal F (294)

Color of Thread / Net-edge	012 / 112 / 212 Black				
	022 / 122 / 222 White				
Color of Casing	081 Gold				
	082 Silver				
	086 Gun Metal				

New!

New!

* Article 55001 is not available with net-edge. When ordering one row with net-edge, article number 55000 is to be used.

** Article 55501 is not available with net-edge. When ordering one row with net-edge, article number 55500 is to be used.

Metal Trimmings

53 006 Rivets*



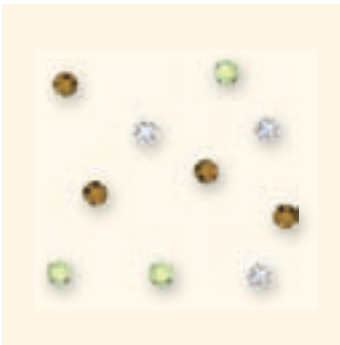
SS	SS 39	
M	300 PCS	100%

Metal Components

53 001*
53 005*
53 006*
53 008*

Color	Color of Casing				
Crystal Bronze Shade (001 BRSH) New!	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 25%;">081 Gold</td> <td style="width: 25%;">082 Silver</td> <td style="width: 25%;">086 Gun Metal</td> <td style="width: 25%;">088 Stainless Steel</td> </tr> </table>	081 Gold	082 Silver	086 Gun Metal	088 Stainless Steel
081 Gold	082 Silver	086 Gun Metal	088 Stainless Steel		
Chrysolite Opal (294) New!	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 25%;">081 Gold</td> <td style="width: 25%;">082 Silver</td> <td style="width: 25%;">086 Gun Metal</td> <td style="width: 25%;">088 Stainless Steel</td> </tr> </table>	081 Gold	082 Silver	086 Gun Metal	088 Stainless Steel
081 Gold	082 Silver	086 Gun Metal	088 Stainless Steel		

53 100 Roses Montées

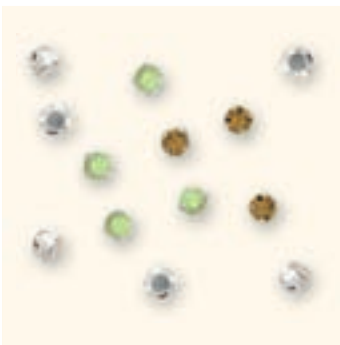


SS	SS 12	
M	1,440 PCS	100%

53 100
53 102

Color	Color of Casing		
Crystal Bronze Shade (001 BRSH) New!	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;">082 Silver</td> <td style="width: 50%;">086 Gun Metal</td> </tr> </table>	082 Silver	086 Gun Metal
082 Silver	086 Gun Metal		
Chrysolite Opal (294) New!	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;">082 Silver</td> <td style="width: 50%;">086 Gun Metal</td> </tr> </table>	082 Silver	086 Gun Metal
082 Silver	086 Gun Metal		

53 200 Chaton Montées



SS	PP 31	
M	1,440 PCS	100%

53 200
53 203

Color	Color of Casing		
Crystal Bronze Shade (001 BRSH) New!	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;">082 Silver</td> <td style="width: 50%;">086 Gun Metal</td> </tr> </table>	082 Silver	086 Gun Metal
082 Silver	086 Gun Metal		
Chrysolite Opal (294) New!	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;">082 Silver</td> <td style="width: 50%;">086 Gun Metal</td> </tr> </table>	082 Silver	086 Gun Metal
082 Silver	086 Gun Metal		

* For respective Back Parts please refer to the new SWAROVSKI ELEMENTS Collection on page 569.

Metal Trimmings

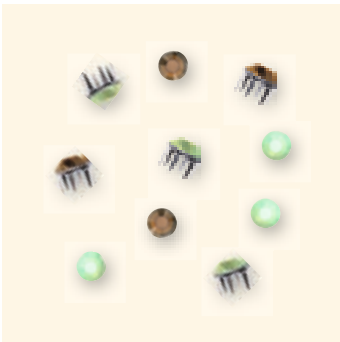
Metal Components

53 301 Rose Pins



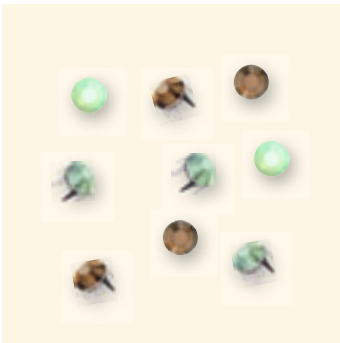
SS	SS 10	
M	1,440 PCS	100%

53 302 Rose Pins



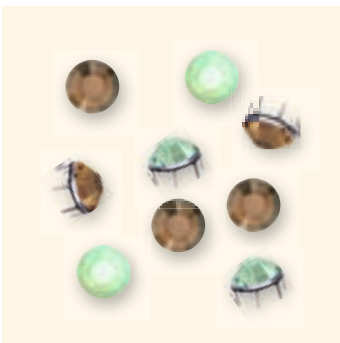
SS	SS 16	
M	1,440 PCS	100%

53 303 Rose Pins



SS	SS 20	
M	720 PCS	100%

53 304 Rose Pins



SS	SS 34	
M	288 PCS	100%

53 301

53 302

53 303

53 304

Color of Casing

068 Stainless Steel

Color	
Crystal Bronze Shade (001 BRSH)	<i>New!</i>
Chrysolite Opal (294)	<i>New!</i>

Metal Trimmings

53 400 Crystal Pearl Rivets*



SS	6 mm	
M	500 PCS	100%

Metal Components

53 400
53 401
53 402

Color of Casing

081 Gold

082 Silver

086 Gun Metal

Color

🍷 Crystal Vintage Gold Pearl (001 651)

New!

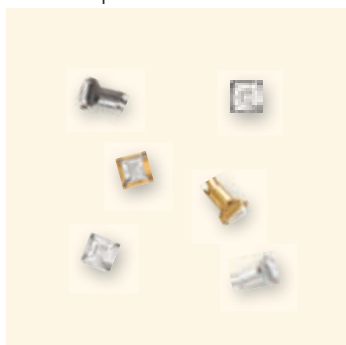
* For respective Back Parts please refer to the new SWAROVSKI ELEMENTS Collection on page 573.

Article Explanation

<<<

The Square Rivets have a refined and classic look and are the latest innovation within the Metal Trimmings assortment. They are available in three different sizes, three casing colors and a vast color range.

53 500 Square Rivets ^{New!}



SS	4 mm
M	500 PCS
	100%

53 500	SS	M	100%
Article number	Stone Size	Minimum order quantity in pcs (PCS)	Documentation size in %

Ordering Example & Product Variety Explanation

<<<

53 500	081	001
Article number	Color of casing	Color of crystals
	081 Gold 082 Silber 086 Gun Metal	Please see the respective product matrix for all available code references.

Please note that the Back Parts for Rivets have to be ordered separately. Please see the respective product matrix on page 71.

Metal Trimmings

Metal Components

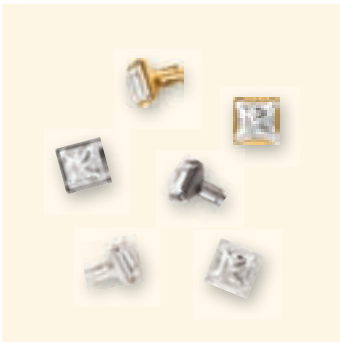
Square Rivets

53 500 Square Rivets ^{New!}



SS 4 mm
M 500 PCS 100%

53 501 Square Rivets ^{New!}

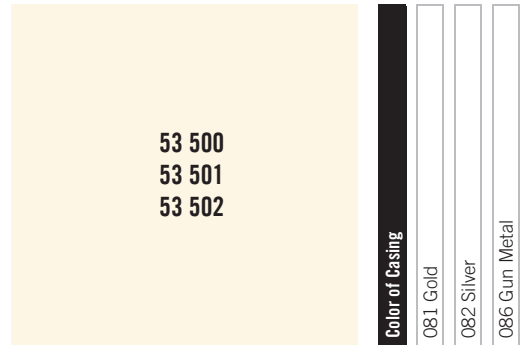


SS 6 mm
M 300 PCS 100%

53 502 Square Rivets ^{New!}



SS 8 mm
M 300 PCS 100%



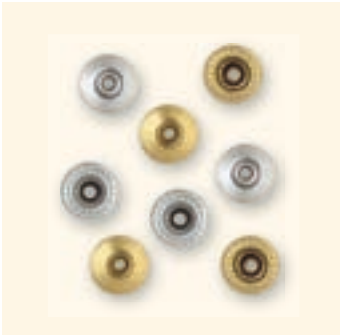
Color	081 Gold	082 Silver	086 Gun Metal
Crystal F (001)	■	■	■
Crystal AB F (001 AB)	■	■	■
Crystal Golden Shadow F (001 GSHA)	■	■	■
Crystal Silver Night F (001 SINI)	■	■	■
Crystal Silver Shade F (001 SSHA)	■	■	■
Jet (280)	■	■	■
Jet Hematite (280 HEM)	■	■	■
Air Blue Opal F (285)	■	■	■
Amethyst F (204)	■	■	■
Aquamarine F (202)	■	■	■
Black Diamond F (215)	■	■	■
Burgundy F (515)	■	■	■
Chrysolite Opal (294)	■	■	■
Cyclamen Opal F (398)	■	■	■
Dark Indigo F (288)	■	■	■
Emerald F (205)	■	■	■
Fuchsia F (502)	■	■	■
Greige F (284)	■	■	■
Indicolite F 8379)	■	■	■
Jonquil F (213)	■	■	■
Light Amethyst F (212)	■	■	■
Light Colorado Topaz F (246)	■	■	■
Light Peach F (362)	■	■	■
Light Rose F (223)	■	■	■
Light Sapphire F (211)	■	■	■
Light Siam F (227)	■	■	■
Light Smoked Topaz F (221)	■	■	■
Montana F (207)	■	■	■
Pacific Opal F (390)	■	■	■
Peridot F (214)	■	■	■
Rose F (209)	■	■	■
Sapphire F (206)	■	■	■
Siam F (208)	■	■	■
Smoked Topaz F (220)	■	■	■
Smoky Quartz F (225)	■	■	■
Sunflower F (292)	■	■	■
Tanzanite F (539)	■	■	■
Topaz F (203)	■	■	■
Violet F (371)	■	■	■
White Opal F (234)	■	■	■

Metal Trimmings

Metal Components

Back Parts for Square Rivets

53 007

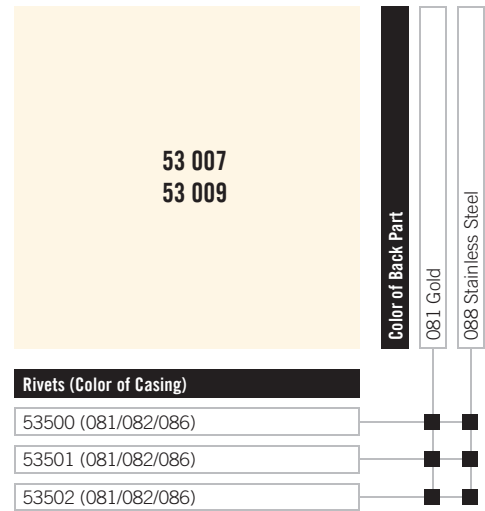


M 1,000 PCS | 100%

53 009



M 1,000 PCS | 100%



Advice on Application

<<<

Square Rivets can be applied easily with either a fly press or a semi-automatic attaching machine and with or without the Back Part. If a Back Part is used, the reverse side of the Rivet is higher, but also smoother.

Please consider the thickness of the material and the Back Part possibilities of the available Square Rivets in choosing the suitable tool combination.

RIVETS	SIZE	MATERIAL THICKNESS*	POSSIBLE BACK PARTS
53500	4 mm	2.0 till 2.5 mm	53007 and 53009
53501	6 mm	2.0 till 2.5 mm	53007 and 53009
53502	8 mm	2.2 till 2.7 mm	53007 and 53009

* Could vary due to character and production of carrier materials.

It is very important to carefully check the thickness of the fabric before beginning the application process. To avoid contraction or crinkling of the material, tests are highly recommended on fabric samples before going ahead with the final application process. In order to prevent possible injury, the wearing of protective eyewear is recommended when mechanically applying crystal products.

Tools for fly press

<<<

A vacuum pump and a specially developed vacuum adapter (M6; art. 9040/105) suitable for all upper tools enable an easy intake and application of Square Rivets.

The upper die can be fixed to the vacuum adapter with an external screw instead of a thread (e.g. M6/M8). So it is possible that the upper die can be rotated (360°) to enable an easy and flexible positioning of the Square Rivets. Therefore there are no upper dies in M6 or M8 threads available. Additional marks on the upper die indicate the center of the Square Rivet and support placing them into the tool and correctly positioning them during the application process.

It is important to make sure that the tool is sitting straight and firmly in the fly press. Stop position: the offset can be regulated using the adjustable stop that is fastened to the handle.








POSSIBLE DIE COMBINATIONS		BACK PART	WITH BACK PART		WITHOUT BACK PART
			53007 	53009 	RIVET CASING 081; 082; 086
		LOWER DIE	Art. 9070/010 	Art. 9070/012 	Art. 9040/015 
RIVETS	UPPER DIE	Spare part for upper die 			
53500 4 MM	Art. 9040/106*	-	✓	✓	✓
53501 6 MM	Art. 9040/107*	-	✓	✓	✓
53502 8 MM	Art. 9040/108*	-	✓	✓	✓

* This tool should be changed when it becomes worn. No separate spare part for upper die.

Please refer to the Application Manual and our Business Website WWW.SWAROVSKI-ELEMENTS.COM/BUSINESS for detailed information on the application.

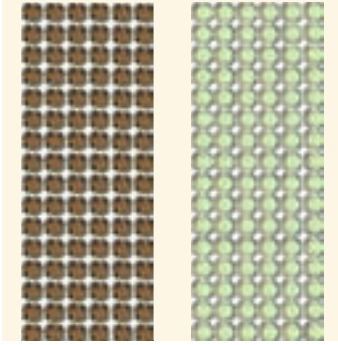
Care Instructions

<<<

							
GENERAL RECOMMENDATIONS	Turn inside out, choose a gentle wash cycle and use a mild laundry detergent.	Do not use chlorine bleach!	Do not tumble dry.	Do not iron.	The textile can be gently dry-cleaned using perchlorethylene. Turn inside out.	The textile can be gently dry-cleaned using hydrocarbon. Turn inside out.	The textile will withstand gentle professional wet-cleaning. Turn inside out.
	To protect the crystals as much as possible, the use of a soft wash bag is recommended.		Use a soft wash bag to best protect the crystals.				
SQUARE RIVETS	✓	✓	✓	✓	✓	✓	✓

Crystal Mesh

40 000, 40 001



SH	100 / 002-033 rows	
S	Sheet ~500x200	
SS	PP 21	
M	1 SH (art. 40000)	100%
	10 M (art. 40001)	

Crystal Mesh Standard

40 000
40 001

Color of Casing

012 Black

081 Gold

082 Silver

Color

Crystal Bronze Shade (001 BRSH)

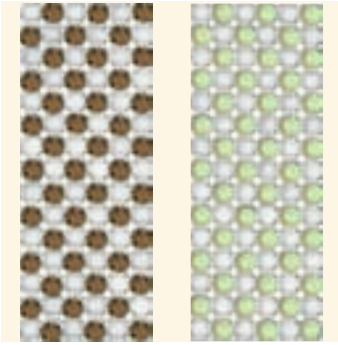
New!

Chrysolite Opal (294)

New!

Crystal Mesh

40 200, 40 201



SH	100 / 002-033 rows	
S	Sheet ~500x200	
SS	PP 21	
M	1 SH (art. 40200)	100%
	10 M (art. 40201)	

Crystal Mesh Metallisée

40 200
40 201

Color of Casing

012 Black

081 Gold

082 Silver

Color

Crystal Bronze Shade (001 BRSH)

New!

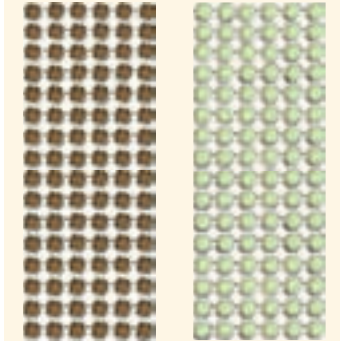
Chrysolite Opal (294)

New!

Crystal Mesh

Crystal Aerial Mesh

40 400, 40 401



SH	100 / 002-033 rows
S	Sheet ~500x200
SS	PP 14
M	1 SH (art. 40400) 10 M (art. 40401)
	100%

40 400
40 401

Color of Casing

012 Black

081 Gold

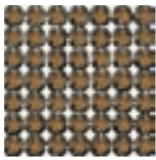
082 Silver

Color

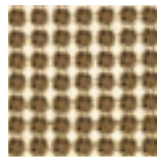
Crystal Bronze Shade (001 BRSH)

Chrysolite Opal (294)

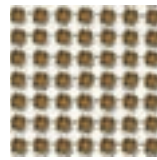
Available Casing Colors



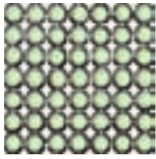
012 Black



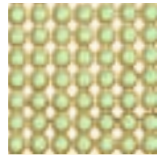
081 Gold



082 Silver



012 Black



081 Gold



082 Silver

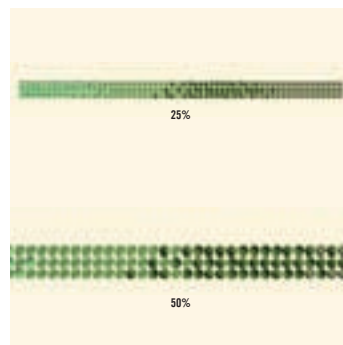
Crystal Mesh

Motives



40 780

05



C	081-652/550/214/291
E	PP21/PP21/PP21/PP21/PP21
S	~171x9
M	44 PCS

EUROPE

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MIDDLE EAST

SWAROVSKI VENTURES TÜRKIYE

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General Warning

Loose crystals may present a small parts hazard to young children, particularly children under three years old. Depending on the size of the crystal and any attached material (such as glue, fabric, etc.), children may choke on, inhale, swallow or insert the crystal into nose. With crystal applied magnetic products pose a particular risk of serious intestinal injuries if ingested.

The application techniques in this manual do not guarantee that crystals will not come loose. For each application, the manufacturer must determine whether the product meets relevant requirements related to small parts hazards and assess any risk it may pose to small children.

Failure to follow Swarovski's care instructions may result in damage to the crystal, which could pose a risk of laceration or other harm.



Warning for Crystal Tattoos

Crystal Tattoos may be applied on health skin only. Do not adhere to eyes or on mucous membranes. Crystal Tattoos are not recommended for young children. Loose crystals may present a small parts hazard to young children, particularly children under three years old. If a crystal comes loose, depending on the size of the crystal, children may choke on, inhale, swallow or insert the crystal into nose.



Warning for Magnetic Products

Loose crystals may present a small parts hazard to young children, particularly children under three years old. With crystal applied magnetic products pose a particular risk of serious intestinal injuries if ingested. For each application of magnetic crystal products, the manufacturer must determine whether the product meets relevant requirements related to small parts hazards and assess any risk it may pose to small children.



Warning

Application of loose crystals to tableware presents a risk of aspiration, choking, swallowing, or tooth damage. To reduce this risk, crystals should never be applied to any surface of tableware likely to come in contact with food and crystals should never be placed on any tableware intended for use by children. To avoid dishwasher damage, tableware decorated with crystals should be washed by hand.

The application techniques in this manual/suggestion do not guarantee that crystals will not come loose. For each application, the manufacturer must determine whether the product meets relevant requirements related to small parts hazards and assess any risk it may pose to small children.

The use of crystals (which may contain substances known as hazardous) and adhesives on tableware is subject to legal restrictions in specific countries. The customer is fully responsible to comply with these country-specific provisions and shall defend, indemnify and hold Swarovski harmless from any and all third-party claims based on product liability or otherwise relating to uses of Swarovski products and waives all its own claims against Swarovski.

Notice for Application on Packaging

The use of crystal that may contain substances like lead, cadmium or hexavalent chromium, on packaging is subject to legal restrictions in specific countries, including but not limited in regard to the total content of substances based on the proportion between crystal mass to the remaining weight of packaging. The customer is fully responsible to comply with these country-specific provisions and to pass on this information to his customers.

Care Instructions

Failure to follow Swarovski's care instruction may result in damage to the Swarovski product, which could pose a risk of laceration or other harm.

Please be informed that all conventional laundering processes (household washing machine as well as professional dry-cleaning) have a considerable mechanical influence onto the garment, which is based on the rotation of the washing drum. The essential requirement for a safety laundering process is that the Swarovski products are proper applied without restrictions regarding the adherence of the Swarovski products. The bigger the size of the used Swarovski product is and the more Swarovski products are applied next to each other, the more a risk of damage has to be taken into consideration. Swarovski products are made of or incorporate crystal and therefore must be handled with due care!

Generally, to best protect the Swarovski products from breaking we recommend the use of a soft washing bag and to fill up the washing drum. Turning inside out before washing and selection of a gentle washing program, plus the use of mild detergents are important prerequisites to safeguard the quality of our Swarovski products. Our care instructions based on DIN EN ISO 3758 list up all Swarovski product groups as overview so that each used Swarovski product still needs to be judged in terms of its cleaning suitability for the intended purpose and finished product by the customer. Swarovski's recommendations are given according to the current state of our knowledge and Swarovski's determination of the qualification as textile application product. The customer is therefore fully responsible to determine the cleaning process applicable to the finished product, taking the Swarovski care instructions as well as those of third party materials into account. The variety of shape, cut, surface effect, size and application weight respectively amount of used Swarovski products are decisive for the determination of the suitable cleaning process. To be entirely safe customers respectively dry-cleaners usually take off Sew-on Stones, Buttons, etc. of bigger size before cleaning and re-apply them afterwards.

Responsibility of user

Any oral, written or test-based advice that Swarovski provides regarding techniques for application of its products are recommendations based on Swarovski's current knowledge and the information provided by its suppliers. Such advice does not discharge customer from carrying out its own tests of techniques it proposes to use and their suitability for the intended application. The application, use and processing of these techniques and products are solely user's responsibility.

Unsuitable Applications

SWAROVSKI ELEMENTS are intended for use in the fields of fashion, jewellery, accessories, textile products and for interior décor. Due to their physical properties, SWAROVSKI ELEMENTS are unsuitable for other uses (e.g. gluing onto teeth, using crystals on or near mucous membranes and other unsafe uses). The customer shall defend, indemnify and hold Swarovski harmless from any and all third party claims based on product liability or otherwise relating to uses of Swarovski products purchased by customer, and waives all its own claims.

Please visit our website for contact information: WWW.SWAROVSKI-ELEMENTS.COM/BUSINESS

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